

Fletcher Business Group

Full Line Catalog

AUTOMATION | FRAME JOINING | MITER CUTTING | SAW BLADES & SHARPENING | MULTI-MATERIAL CUTTING
ASSEMBLY/FINISHING | HANGING & DISPLAY | AUTOMATED GLASS CUTTING | SERVICE & INSTALLATION

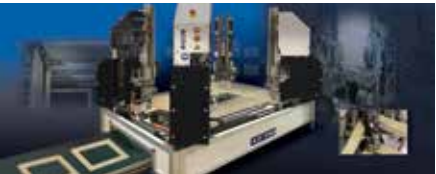


Core Values of Fletcher Business Group (FBG)

The core values of the FBG Team reach worldwide to inspire and motivate each of our unique companies to strive for collaborative excellence, ensuring tested, trusted, and proven solutions that provide our customers with the highest quality products and customer service.

We are a dominant global leader of multi-market, solution-driven technologies for a wide range of industries. For more than 150 years, our dedicated FBG team has successfully developed and manufactured products that offer a diverse range of engineered capabilities and integrated solutions for cutting, joining, hanging, and automation, all supported by personalized installation, service, and training.

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CUTTING & FRAME JOINING | HIGH VOLUME JOINING | UP TO 900 JOINED FRAMES PER HOUR | CUSTOM-DESIGN



Engineered solutions for
double miter cutting,
robotic and production frame joining
and automation processes



AMP provides automated process solutions for mass customization and high volume production framing operations. Our suite of solutions include our TA-350 Auto Saw for double miter cutting, saw blade technology, our AF-500 Auto Joining Robot and high production frame joining underpinners all matched with our PowerTwist® V-Nail Fasteners. All backed with our equipment installation, training and ongoing equipment services.

AMP

Frame Joining Technology

Alfamacchine
Innovation for Framing

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800.843.3826

AF-500 Frame Joining Robot System

AUTOMATED JOINING FOR HIGH PRODUCTION ENVIRONMENTS MEETS MASS CUSTOMIZATION DEMANDS

FBG offers the AF-500 Frame Joining Robot System suited for high volume automatic frame joining of picture frame moulding and canvas stretcher bars. The system consists of a Vertical Feeder that automatically positions the moulding into the four individually controlled joining stations each inserting V-Nails simultaneously in one or multiple positions per corner. The AF-500 has production joining rates 720 to 900 pieces per hour.

*“Our automated
frame joining process
will meet
mass customization demands
while maintaining
low unit costs.”*



Machinery Technical Specifications

Machinery Dimensions:

- 5 ft (width) x 6 ft (height) x 6 ½ ft (length)

Part Loading & Magazine Capacity - Vertical Feeder:

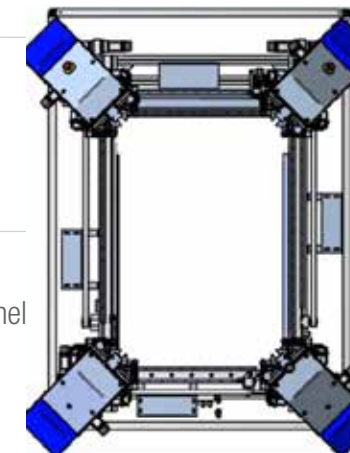
- 4 individual stations for loading pre-cut moulding
- Maximum 50 pieces per station depending on moulding height
- Estimated loading time – 3 ½ minutes

Part Clamping & V-Nail Insertion:

- Independent pneumatic control and air supply for each joining station for optimal performance

Joining and Clamping Station

- Proven head joining design – single channel U-500 underpinner machinery platform
- Capable of using various V-Nail mm sizes depending on joining requirement
- V-Nail capacity – 6,000 per joining station



AMP's Frame Robot System is programmed through a icon driven touch screen panel for controlling and adjusting all operational parameters of the system.

Below is a listing of the software functionality

- Icon driven touch screen control panel
- Graphic touch screen control of each joining station – setup and parameter setting
- Programming V-Nail stacking
- Individual joining head positioning control for set-up flexibility
- Magazine moulding control
- Adjustable process control speed for part movement conveyors
- Automatic V-Nail insertion control

AF-500 Frame Robot System Highlights

720 to 900

Joined frames
per hour



Frame sizes
Min= 8" x 8"
Max= 30" x 47"



1 Robot = 6 to 8
production
workers



See a demo of our high volume robot

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Average cycle time for 4 corner joining is
4 to 6 seconds per frame



Stacking of moulding/stretcher bar



FBG in-house design and
fabrication



Icon driven touch screen control panel



AMP V-Nail Fastener with Power Twist® Joining Technology

AMP’s brand of V-Nail Fasteners is manufactured with our Power Twist pulling power designed to improve the 45-degree miter joint strength for framed art, canvas prints or woodworking assemblies.

The Power Twist patented design pulls the joint tightly together creating greater performance strength at the corner. Manufactured from high quality steel, the V-Nail strip is applied with a proprietary silicone allowing for smooth penetration into the joining material.

AMP’s V-Nails come in various mm sizes with different grinds depending on joining material. Available in small convenient packages or large volume bulk package for use with softwood, hardwood, MDF, and plastic materials.



AMP V-Nail Fasteners - For all AMP Branded Underpinners

MATERIAL DATA*	Material EN 10132 Cold rolled narrow steel strip	Finish Bright	Collation Silicone strip V- Nail type fastener
V-NAIL TYPE PTM GENUINE	Width 11 mm	Thickness 0.30 mm	Strip Length 200 nails per strip
V-NAIL TYPE PTM GENUINE REINFORCED	Width 11 mm	Thickness 0.38 mm	Strip Length 160 nails per strip
GRIND (NAIL TYPE)	58 (SW) For soft woods and other soft material	50 (MW/HW) For hard woods and other hard material	DS (HDF) For medium or high density fiber (MDF or HDF)
JOINING MATERIAL	Banak, Bass, Cedar, Obeche, Poplar, Pine, soft MDF, soft Plastic	Ash, Cherry, Hickory, Maple, Pecan, Ramin, White Oak, Plastic	Medium to hard MDF material, Red Oak & Walnut

*Dual Manufacturing Facilities – Italy or USA

Standard Packaging Options

V-NAIL SIZE (mm) & TYPE	V-NAIL PER BOX
(3 mm) 1003 – MW/HW	7,000/Box
(5 mm) 1005 – MW/HW	5,000/Box
(7 mm) 1007 – SW/MW/HW	4,000/Box
(7 mm) 1007 – HDF	3,200/Box
(10 mm) 1010 – SW/MW/HW	3,000/Box
(10 mm) 1010 – HDF	2,400/Box
(12 mm) 1012 – SW/MW/HW	3,000/Box
(12 mm) 1012 – HDF	2,400/Box
(15 mm) 1015 – SW/MW/HW	2000/Box
(15 mm) 1015 – HDF	1,600/Box

Bulk Packaging Options

V-NAIL SIZE (mm) & TYPE	V-NAIL PER BOX
(5 mm) 1005 – MW/HW-B	48,000/Bulk Box
(7 mm) 1007 – SW/MW/HW-B	36,000/Bulk Box
(10 mm) 1010 – MW/HW-B	24,000/Bulk Box
(12 mm) 1012 – MW/HW-B	20,000/Bulk Box
(15 mm) 1015 – SW/MW/HW-B	16,000/Bulk Box



Universal V-Nails are available for non-AMP branded underpinners. Contact customer service for information.

FBG Service and Installation Programs

FBG firmly stands behind our equipment by offering an array of service options available to our customers providing longevity and production uptime for their investments. Services include in field facility visits, phone and digital media support, installation and training, remote service connections for our automated equipment. Spare parts and accessories are sold through FBG’s online web store.

Our service teams are located in Connecticut, Illinois and Texas areas.



Categories of Field Service

- Preventative Maintenance Service Program
- Automated Equipment in Field Services
- Semi-Auto / Manual Equipment Services
- Installation and Training
- Urgent / Emergency Service Visits

Preventative Maintenance Service Program

Comprehensive Maintenance Service Program is typically quoted at the time of a significant, automated equipment purchase. Pricing is determined by scope and quantity of machinery. Fixed fee or hourly rate plus expenses options are available.

Automation Field Services

Comprehensive Maintenance Service Program is typically quoted at the time of a significant, automated equipment purchase. Pricing is determined by scope and quantity of machinery. Fixed fee or hourly rate plus expenses with 4 scheduled facility visits per year.

Fees are based on 2-day visits and additional fees are added if more days are needed.



Semi-Auto/Manual Equipment Services

These services typically involve semi-auto or manual type equipment. Preventative maintenance is performed and specific customer issues are addressed. Standard wear parts replacement and/or non-wear parts servicing is performed. (additional cost).

Installation & Training

FBG offers installation and on site training for its T-400 and MN-355 Double Miter Saws, AG-2000 Cut Measurement System and production underpinners, U-500 and U-600. Fees are determined based on the type of equipment and quantity.

URGENT / EMERGENCY Service Visits

These types of services are performed either as a customer facility visit, phone support, Team’s Meeting or Facetime media. Appropriate fees are applied.



SPARE PARTS and WEAR PARTS

FBG maintains spare part inventory at its Connecticut, Illinois, New Jersey and Forli, Italy warehousing facilities. We encourage our customers to maintain key spare components at their facility to maintain maximum production uptime and eliminate any production interruptions.

“FBG believes servicing and proper maintenance of your equipment is imperative to you and your customers.”

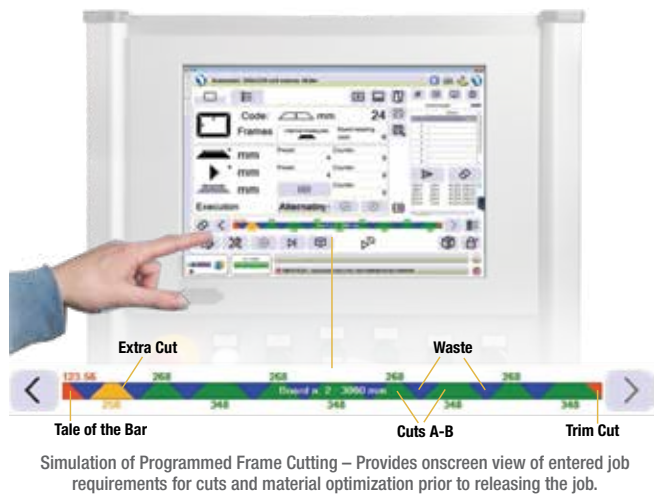
AUTOMATIC CUTTING | CUT MEASUREMENT SYSTEMS | SOFTWARE | LABOR SAVINGS



45-degree miter for wood, plastics and aluminum frame cutting solutions for medium to high production requirements

AMP provides multiple options and processes for double miter cutting. Starting with our TA-350 Auto Saw, meant for high production cutting for Online Retailers, Fulfillment and Manufacturing operations. Our T-400 and MN-355 Double Miter Saws handle mid to high volume material cutting along with AMP's AG-2000 Cut Measurement System providing a complete process for material sizing and cutting operations.





“Miter cutting with seamless software integration for high-volume OEM and fulfillment operations.”



Vertical Feeder option



Horizontal Feeder option



View a demo of our high volume saw with sorting stations

TA-350 Automatic Vertical Miter Saw

45° MITER FOR WOOD, PLASTICS, ALUMINUM FRAME CUTTING, AND WOOD TRIM/ CASINGS FOR DOORS & WINDOWS FOR MEDIUM TO HIGH PRODUCTION ENVIRONMENTS

AMP offers a complete Double Miter Saw cutting system with up to six process stations including material handling, material gripper system for moving moulding to cutting station, double miter cutting and movement of cut frame pieces. The process is completed with frame joining using either U-500 or U-600 underpinners. (see pages 26 & 27).

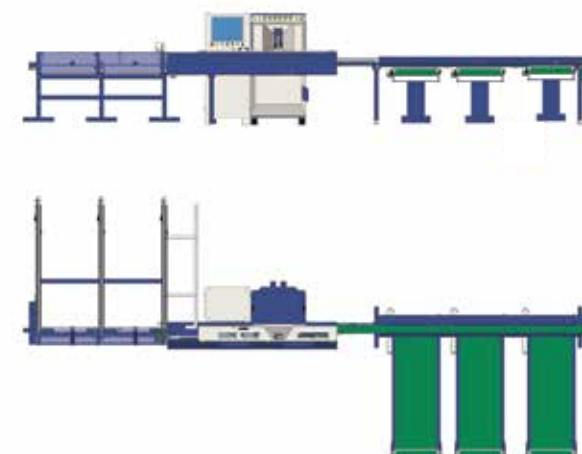
- Automatic double miter saw cutting process
- Comes with RH/LH clamps, set of blades, control unit with operating software, Speed Feed Servo System
- Integrates part handling, double miter cutting, part movement
- Modular system is expandable, depending on facility floor layout
- Compatible with AMP's AF-500 Frame Joining Robot (see pages 6 & 7).

Vertical Feeder Option:

Ideal for cutting operations where the moulding is easily stackable

Horizontal Feeder Option:

Ideal for cutting operations with multiple moulding sizes and profiles



The TA-350 System is quoted based on the customer application cutting needs, system configuration, and production floor layout requirements. Above is an example of our Horizontal Hopper, Double Miter Saw station with a Three Lane Kicker Conveyor system. **Check FBG's website for complete layout options.**



Close up of RH/LH clamps



Close up of material gripper

TA-350 Miter Saw Highlights

1,900

Production output range approx per hour



Cuts labor & production costs



Maximum moulding width up to 3 1/2" (80 mm)



TA-350 is compatible with AF-500 & U-500, U-600



Saw blade Diameter 350 mm



Remote service support



Saw blade sharpening services offered

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T-400
Technical
Specifications

Maximum
Moulding Width
4" (Up to 101 mm)

Maximum
Moulding Height
3 1/2" (Up to 88 mm)

Minimum
Moulding Cut Length
(internal dimension)
3" (75 mm)

Production
Capacity
Up to 800 Cuts/Hour

Motors
2 x 2hp/2800 rpm

Blade Size
400 mm



Saw blade shapening
services offered



See the saw in use with
easy to use touch screen



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T-400 Double Miter Saw

MEDIUM TO HIGH PRODUCTION | PNEUMATIC CLAMPING SYSTEM | EMERGENCY PUSH CUT-OFF SWITCH
ADJUSTABLE CUTTING SPEED AND HEIGHT | QUICK BLADE CHANGE | PUSH BUTTON OPERATION

AMP's T-400 Saw is designed to precisely cut 45° miter joints for picture framing and woodworking applications such as windows, doors, and furniture components. The T-400 can handle all wood, plastic, MDF, and metal materials with moulding height up to 3 1/2" and moulding width up to 4".

The T-400 is a heavy duty saw built for medium to high production type environments. It's designed with a unique pneumatic system that controls the down-stroke movement of dual cutting blades resulting in precise cutting with a quick return process. Two saw blades are fixed at 45° angles and vertically move up and down. With each stroke, the two miters are cut from the moulding with the least amount of material scrap. During the cutting process, the moulding is held firmly in place by four pneumatic clamps ensuring high quality cutting.



PRODUCT	PART NUMBER	FRAME MATERIALS	DIMENSIONS/WEIGHT		INSTALLATION REQUIREMENTS
			in	mm	
T-400 Double Miter Saw Cutting Action: Pneumatic/Vertical	04-081	Wood Plastic MDF	Length: 39 3/8"	1000 mm	Dust Collection Scrap Chute 2 Ports 80mm
			Width: 39 3/8"	1000 mm	Power Requirement 3 Phases 230/400 Volt – 50/60Hz - 3Kw
			Height: 71"	1800 mm	Min Air Requirements 7 bar - 4 cfm - 8 NL/min 100 psi
			Weight: 1100 lbs	500 kg	Oil filter pressure regulator



Adjustable safety guards



Double miter cutting

AG-2000 Automatic Gauge - Cut Measurement System

PRECISELY CUTS 45° MITER JOINTS | AUTOMATIC POSITIONING SYSTEM | AUTOMATIC SET-UP TIME
ELECTRONIC POSITIONING STOPS

The AG 2000 Auto Gauge System integrates with the AMP double miter saw technology to provide a complete system that automatically measures moulding lengths, and precisely cuts 45° miter joints for picture framing, canvas framing and mirror fabrication.

The Auto Gauge simplifies and speeds up the process with quick change over to different lengths by recalling stored programs initiated through the controller's key pad. Up to 5000 programs can be created and stored.

For OEM operations requiring the need for mass customization, and who produce many different frame sizes customized to specific customer needs, the AG 2000 offers production operations flexibility and quick change over efficiency to different frame sizes while controlling production cost.



PRODUCT	PART NUMBER	P.C. DATA STORAGE	DIMENSIONS/WEIGHT		POWER REQUIREMENTS
			in	mm	
AG 2000 Automatic Gauge with Measurement Device	04-086	5,000 Frame Profiles	Length: 112"	2850 mm	Single Phase 110/230 Volt 50/60Hz-1Kw
			Width: 23"	590 mm	
			Height: 60"	1524 mm	
			Weight: 3081 lbs	140 kg	



Standard Auto Gauge size is 78.5" (2,000 mm).
98" (2,500 mm) and 118" (3,000 mm)
are available as special order.



Automatic moulding width reader

AG 2000
Technical
Specifications

Maximum
Internal Cut
78.5" (2000 mm)

Maximum
External Cut
87" (2200 mm)

Minimum
External Cut
6" (150 mm)

Measuring Accuracy
±.004" (± 0.1 mm)

Positioning Speed
2,363"/ Minute

Maximum
Moulding Width
Up to 4" (100 mm)

Maximum
Moulding Height
Up to 3 1/2" (80 mm)



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SHOWN WITH
AG-2000 - M AUTO GAUGE



Inside cabinet view of pneumatic
hold down clamps



Precision machined cast table,
saw head, pivot assemblies and motor bases



Pneumatic hold down
clamping mechanism

MN-355 Heavy Duty Double Miter Saw

HEAVY DUTY DESIGN | FOOT PEDAL ACTIVATED | METAL CUTTING | MADE IN USA

AMP's MN-355 is a heavy duty double miter saw designed to cut 45° miter joints in wood, MDF, plastics and aluminum materials. The MN-355 can cut materials up to 6" wide and 4" high. The heavy duty design is achieved using precision machined cast components for saw head, pivot assembly and motor base. All portions of the saw base are fabricated with a heavy gauge steel and normalized, a metallurgical process to ensure all stress is removed before machining and drilling for saw cutting heads and guide fence. The cutting process is foot pedal actuated for production output speed, and ensures consistent, accurate and repeatable cutting. A standard set-up for the MN-355 saw system consists of a 1.5Hp motor, vertical clamps, 96" manual measuring table and a set of saw blades.

MN-355 Unique Performance Features

- Timing belt driven saw blades with precision machined spindles and double bearing support
- Dual magnetic motor starter with push button control
- Adjustable saw feed rate control
- Balanced and pinned saw blade assemblies for quiet production operations



PRODUCT	PART NUMBER	PRODUCTION CAPACITY	P.C. DATA STORAGE	DIMENSIONS/WEIGHT		ELECTRICAL & PNEUMATIC REQUIREMENTS
				in	mm	
MN-355 Double Miter Saw	04-250	Up to 800 Cuts/Hour	5,000 Frame Profiles	Length: 48"	1220 mm	Electrical: 230VAC / 3 Phase / 60Hz / 15FLA Pneumatic 85PSI / 3CFM Air Filter/Regulator/ Lubricator
				Width: 24"	610 mm	
				Height: 54"	1372 mm	
				Weight: 500 lbs	227 kg	

MN-355 Technical Specifications

Maximum
Moulding Width
6" W x 1" H

Maximum
Moulding Height
4" W x 4" H

Production Capacity
Up to 800 Cuts/Hour

Single Motion Cycle
(2) Cuts per Cycle



Saw blade Dia. 355 mm

Blade Motor
1.5HP / 3450RPM / TEFC

Blade Speed
12,000 SFM



Saw blade shaping
services offered



View the operation of the saw

AMP

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Saw Blades & Sharpening

POLYSTYRENE CUTTING | METAL FRAME CUTTING | ACRYLICS | HARD & SOFT WOOD | FOAMBOARD



Custom blade manufacturing and
regional sharpening services for
plastics, wood, metal and paper industries

As a market innovator for more than 70 years in saw blades, sharpening services and blade management, Atlas Saw & Tool products and services meet the cutting needs of frame shops, PSPs, OEMs and manufacturers across a range of industries, including picture framing, plastics, sign & graphics and woodworking. We provide market exclusive blade designs and our blades work well with major saw brands.

To arrange for an in-house evaluation of your production facility and operations call 888.484.1488 or e-mail us at info@atlassaw-tool.com.



Saw & Tool Technology

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Atlas Saw & Tool
Highlights

70+ yrs.
Custom Blade
Manufacturing Experience



70 Years Tool
Sharpening Services



Blade Management
Inventory Control Program



We Service
Pistorius Saws

45° & 90°
Cuts the most
advanced substrates



Offers market exclusive
saw blade design



Produces smooth, chip-free
cut edge quality



High-volume operations
can cut up to 20 sheets
simultaneously



Saw & Tool Technology

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Atlas Saw & Tool Products & Services

CUTTING WOOD | MDF | ALUMINUM | ENGINEERED PLASTICS

Our custom quality saw blades and tooling solutions serves multiple industries cutting wood, MDF, Aluminum, and Engineering Plastics. Atlas Saw & Tool products and services meet the cutting needs of frame shops, PSPs, OEMs and manufacturers across a range of industries, including picture framing, plastics, sign & graphics and woodworking.



“Market leader in custom quality
saw blades & tooling solutions,
sharpening services, and blade management”



Machining the clearance surface in a
peripheral grinding process



Machining the tooth face
during sharpening process



Meeting the original OEM
specifications

Picture Framing and Signage Blades

SOFTWOOD | HARDWOOD | MDF | ALUMINUM FRAMES

HARD AND SOFT WOOD - Our 4+1 saws tooth design is perfectly engineered for all hard and soft wood mouldings – plus all composite materials – to produce a smooth, chip free edge. This market-exclusive blade design and geometry is only available through Atlas Saw & Tool.

MDF - With foil wrapped mouldings, our unique sheer face design makes this an excellent blade of choice for cutting MDF materials.

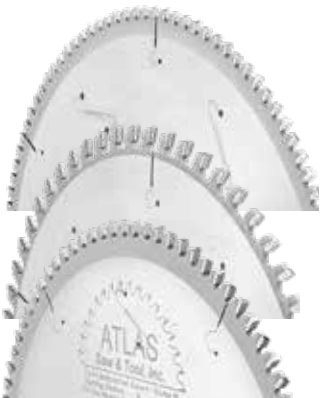
POLYSTYRENE - Our hollow face design is specifically manufactured to cut polystyrene picture frame mouldings and is engineered to eliminate melted burr formation and reduce residue buildup.

ALUMINUM - Using a series of saw blades with special grade of carbide and unique tooth geometry, this design is ideally suited for cutting thin walled aluminum picture frame mouldings. Suited for dry cut processing or use with mist coolant, depending on frame thickness.

ACRYLIC | FOAM BOARD

ACRYLIC - Acrylic RV saw blades are engineered to reduce chipping on thin acrylic sheets and have a unique grind pattern that reduces heat and prevents melting.

FOAM BOARD - Our foam board blades have a thin kerf design with sharply pointed shear faced teeth that produces razor sharp cuts without tearing or blowing out material. This market-exclusive blade design and geometry is only available through Atlas Saw & Tool.



SAW BLADES							
MATERIAL	ITEM NO.	DIAMETER	KERF	PLATE	TOOTH NO.	ARBOR	GRIND
Picture Framing Wood Cutting	TA-25580	255	3.0	2.2	80	5/8"	ATBR
	TA-27580ATL	275	3.0	2.4	80	32	ATBR
	TA-275100ATL	275	3.0	2.4	100	32	ATBR
	TA-30090ABD3	300	3.0	2.4	90	30	ATBR
	TA-350110AB3	350	3.0	2.4	110	30	ATBR
	TA-400120AB3	400	3.8	3.2	120	30	ATBR
	TA-30590ATL	12"	3.0	2.4	90	5/8"	ATBR
	TA-355110AB1	14"	3.8	3.2	110	5/8"	ATBR
	TA-355110AB3	14"	3.8	3.2	110	30mm	ATBR
	TA-355110ATL	14"	3.0	2.4	110	5/8"	ATBR
Picture Framing Plastic Cutting Polystyrene	TA-25048H	250	3.2	2.2	48	5/8"	Hollow
	TA-30060YHB3"C"	300	3.2	2.2	60	30	Hollow
	TA-30060YHB3A	300	3.2	2.4	60	30	Hollow
	TA-30560YHB1A	12"	3.2	2.2	60	5/8"	Hollow
	TA-35072YHB3	350	3.2	2.2	72	30	Hollow
	TA-35072YHB3A	350	3.2	2.4	72	30	Hollow
	TA-35572YHB1A	14"	3.2	2.4	72	5/8"	Hollow
	TA-4007630	400	3.8	3.2	76	30	Hollow
Aluminum Frame Blades	TA-25596BX1	10"	2.4	2.0	96	5/8"	CTCG
	TA-300108BX3	300	2.8	2.2	108	30	CTCG
	TA-305108BX1	12"	2.8	2.2	108	5/8"	CTCG
	TA-305108BX2	12"	2.8	2.2	108	1"	CTCG
	TA-355120BX1	14"	3.0	2.6	120	5/8"	CTCG
	TA-350120BX3	350	3.0	2.6	120	30	CTCG
	TA-400140BX3	400	3.2	2.8	140	30	CTCG
	TA-350140H	350	3.0	2.4	140	30	HATB
Foam Board Cutting	TA-400140H	400	3.0	2.4	140	30	HATB

Other blade sizes available

Engineered Plastic Blades



ACRYLIC | MECHANICAL PLASTICS | PHENOLIC | FOAM BOARD

ACRYLIC - Acrylic RV saw blades are engineered to reduce chipping on thin acrylic sheets and have a unique grind pattern that reduces heat and prevents melting.

MECHANICAL PLASTICS - Atlas' mechanical plastic saw blades have a unique tooth geometry design that allows for a smooth, easy cut on ultra-low melt plastics, such as nylon, polypropylene, UHMW and HDPE.

PHENOLIC - Our phenolic blade design has a modified ATB grind that is ideal for cutting difficult engineered materials like paper, linen and canvas. Filled phenolic blades have a diamond grit specially designed for all grades and thicknesses of material.

FOAM BOARD - Our foam board blades have a thin kerf design with sharply pointed shear faced teeth that produces razor sharp cuts without tearing or blowing out material. This market-exclusive blade design and geometry is only available through Atlas Saw & Tool.

SAW BLADE	ITEM NO	DIAMETER MM INCH		KERF	PLATE	TOOTH NO	ARBOR	GRIND
UHMW/HDPE BLADES "CHIP CRUNCHER"	ISP-30548CBWA2	305	12"	3.60	2.40	48	25.4mm - 80mm	Beveled AT
	ISP-35048CBWA2	350	14"	4.00	2.80	48	25.4mm - 80mm	Beveled AT
	ISP-40060CBWA2	400	16"	4.20	3.00	60	25.4mm - 80mm	Beveled AT
	ISP-45060CBWA2	450	18"	4.40	3.20	72	25.4mm - 80mm	Beveled AT

NYLON/MECHANICAL PLASTIC BLADES	ISP-25524ABWA1	255	10"	3.60	2.40	24	15.88	ATB-R Mod
	ISP-30530ABWA2	305	12"	3.60	2.40	30	25.4mm - 80mm	ATB-R Mod
	ISP-35036ABWA2	350	14"	4.00	2.80	36	25.4mm - 80mm	ATB-R Mod
	ISP-38036ABWA2	380	15"	4.00	2.80	36	25.4mm - 80mm	ATB-R Mod
	ISP-40024ABWA2	400	16"	4.20	3.00	24	25.4mm - 80mm	ATB-R Mod
	ISP-40045ABWA2	400	16"	4.20	3.00	45	25.4mm - 80mm	ATB-R Mod
	ISP-45036ABWA2	450	18"	4.40	3.20	36	25.4mm - 80mm	ATB-R Mod

GENERAL PURPOSE	ISP-35054CBWA3	350	14"	2.8	2	54	30mm - 80mm	Beveled AT
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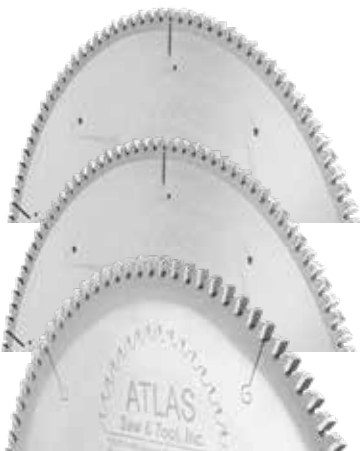
SAW BLADE	ITEM NO	DIAMETER	KERF	PLATE	ARBOR	TOOTH NO
ACRYLIC	ISP-25580ABRV1	10"	0.094"	0.071"	5/8"	100
	ISP-30580ABRV2	12"	0.11"	0.079"	25.4mm - 80mm	80
	ISP-35060ABRV2	350mm	0.126"	0.09"	25.4mm - 80mm	60
	ISP-350100ABRV2	350mm	0.126"	0.087"	25.4mm - 80mm	100
	ISP-350100ABRV9	350mm	0.126"	0.087"	80mm	100
	ISP-40080ABRV9	400mm	0.126"	0.087"	80mm	80
	ISP-450120ABRV2	450mm	0.134"	0.094"	25.4mm - 80mm	120

DIAMOND GRIT SAW BLADES				
MATERIAL	ITEM NO	DIAMETER	KERF	BORE
FIBERGLASS/ PHENOLICS G SERIES	DISB10	10"	0.135"	5/8" - 1"
	DISB12	12"	0.145"	25.4mm - 80mm
	DISB400	16"	0.173"	25.4mm - 80mm
	DISB450	18"	0.187"	25.4mm - 80mm
	DISB500	20"	0.187"	25.4mm - 80mm

PCD TIPPED SAW BLADES					
MATERIAL	ITEM NO	DIAMETER	KERF	BORE	TOOTH NO
GLASS FILLED MECHANICAL PLASTIC	PCD12	12"	0.157"	30mm - 80mm	40
	PCD350	14"	0.157"	30mm - 80mm	60
	PCD4000	16"	0.173"	30mm - 80mm	60

Amount of teeth would depend on the material thickness. For all other plastic saw blades, please contact us.

Woodworking Blades



RIPPING | CROSS CUT | TRIM | DOUBLE SIDED MATERIALS

RIPPING - Our glue line ripping blades have a special tooth geometry designed for glass smooth cuts in hard or soft woods. The standard ripping blades have a flat top grind and unique tooth geometry allowing the hard or soft woods to be cut with the grain efficiently.

CROSS CUT - These blades have a standard ATB grind that is ideal for cross cutting on hard or soft woods.

TRIM - Our trim blades with a triple chip design help produce a smooth finish for cutting fragile materials, such as laminates and veneers.

DOUBLE SIDED MATERIALS - These blades have a high/ATB grind designed to cut without chipping the top and bottom edges of fragile surface materials like melamine.

SAW BLADE & MACHINE	ITEM NO.	DIAMETER	KERF	PLATE	TOOTH NO.	GRIND	BORE & MOUNTING HOLES	HOOK
Scoring - SCM	AA10020	100mm	2.8 - 3.6mm	2.0mm	2 x 12T	Split, FTG	20mm	12
Scoring - SCM	AA120Q	120mm	2.8 - 3.6mm	2.0mm	2 x 12T	Split, FTG	3/4"	12
Scoring - Altendorf	AA12022	120mm	2.8 - 3.6mm	2.0mm	2 x 12T	Split, FTG	22mm	12

SAW BLADE	ITEM NO.	DIAMETER	KERF	PLATE	TOOTH NO.	GRIND	BORE & MOUNTING HOLES	HOOK
GENERAL PURPOSE ATB (ALTERNATE TOP BEVEL)	GA1060	10"	.126"	0.087	60T	ATB	5/8"	10
	GA1280	12"	.126"	0.087	80T	ATB	1"	10

GENERAL PURPOSE TCG (TRIPLE CHIP GRIND)	GT1060	10"	.126"	0.087	60T	TCG	5/8"	10
	GT1080	10"	.126"	0.087	80T	TCG	5/8"	10
	GT1210	12"	.126"	0.087	100T	TCG	1"	10

RIPPING SAW BLADES	RF1024	10"	.126"	0.087	24T	FLAT	5/8"	20
	RF1236	12"	.126"	0.087	36T	FLAT	1"	20
	RF1436	14"	.165"	0.118	36T	FLAT	1"	20

GLUE JOINT SAW BLADES	GJ1030	10"	0.146	.102"	30T	TCG	5/8"	20
	GJ1236	12"	0.157	.118"	36T	TCG	1"	20
	GJ1436	14"	0.165	0.118	36T	TCG	1"	20

MITER & DOUBLE MITER SAW BLADES	MD1080	10"	.118"	0.094	80T	ABABR	5/8"	-2
	MD1280	12"	.126"	0.102	80T	ABABR	1"	-2
	MD14100	14"	.134"	0.110"	100T	ABABR	1"	-2
	MD3001030	300mm	3.4mm	2.6mm	100T	ABABR	30mm	-2
	MD3501030	350mm	3.6mm	2.8mm	100T	ABABR	30mm	-2

MELAMINE SAW BLADES	LM1080	10"	.126"	.087"	80T	HATB	5/8"	-5
	LM1080TCG	10"	.126"	.087"	80T	TCG	5/8"	-5
	LM1080RIM	10"	.094"	.055"/.087"	80T	HATB	1"	-5
	LM1280	12"	.126"	.087"	80T	HATB	1"	-5
	LM1410	14"	.138"	.098"	100T	HATB	1"	-5
	LM1612	16"	.157"	.118"	1200T	HATB	1"	-5
	LM22064	220mm	3.0mm	2.0mm	64T	HATB	30mm, 2/7/42	-5
	LM2508030	250mm	3.2mm	2.4mm	80T	HATB	30mm, 2/7/42	-5

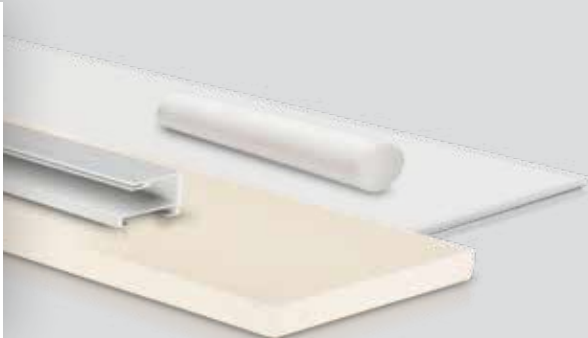
Other blade sizes available



CNC Saw Blade Sharpening



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800.843.3826



POWER TWIST® V-NAILS | SINGLE OR MULTI-CHANNEL MACHINES | FRAME ROBOT JOINING | 45° & 90° JOINING



Manual and fully automated solutions
for low to high production needs
with miter or 90 degree joining



AMP provides a full range for frame joining and door trim/casings joining solutions from our manual U-200 machine to our AF-500 automated framing joining robot. Our U-500 single channel, multi-level joiner, and our U-600 Multi-Channel unit are high production solutions suited for any industry requiring frame joining capabilities. AMP's underpinners utilize our Power Twist® V-Nail fasteners for 45 or 90 degree joining solutions.

AMP

Frame Joining Technology

www.fletcher-terry.com
800.843.3826

U-600 Frame
Joining Capabilities

Moulding Width
(min to max)
¼" up to 4 ¼"
(6-108 mm)

Moulding Height
(min to max)
¼" up to 3 ¼"
(6-82 mm)

Max Distance
Between V-Nails
(stroke)
5 ¾" (145 mm)

Pre-set V-Nail
Position Stops
Multiple

Configurable
V-Nail
Channel Capacity
Adaptable to single size
or multiple V-Nail mm sizes
5 individual channels –
220 V-Nails/channel

V-Nail Sizes
5, 7, 10, 12, 15 mm
(SW-HW-HDF)



AMP "Power Twist®" pulling power
V-Nails are designed to improve the
miter joint quality for framed art or
woodworking type assemblies.



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U-600 Underpinner
Memory Programmed | Multi-Channel

EASY TILT ADJUSTMENT | CHANGEABLE V-CHANNEL INSERTS
TOUCH SCREEN P.C. | MEMORY PROGRAMMING MULTI-CHANNEL

Our *U-600* is the most advanced frame joining machine in the picture framing and woodworking industries. It balances sophistication, performance and operating flexibility for joining picture frames, door and window frame/casings assemblies. Ideal for high level production facilities requiring flexibility for different sized V-Nail fasteners or a common mm size through a patented, configurable channel feature.

With profile data storage of 5,000 different frames, the operator can easily recall any frame profile either alphabetically, or numerically on the keypad or scanned using the barcode reading option.

AMP's U-600 Computerized Air Pressure System (C.A.P.S.), is the latest operating feature for frame joining, eliminating the need to make manual air pressure adjustments for the vertical clamping mechanism. The software includes the functionality of applying a soft vertical clamping motion reducing moulding damage with soft materials or delicate finishes

PRODUCT	PART NUMBER	FRAMES JOINED PER HOUR	P.C. DATA STORAGE	DIMENSIONS/WEIGHT		POWER REQUIREMENTS
				in	mm	
U-600 Underpinner Memory Programmed/ Multi-Channel	04-005	Up to 300	5,000 Frame Profiles	Length: 29"	736 mm	115/220 Volt 50/60 Hz. Compressed Air 4NI at 5 Bar
				Width: 31 1/2"	800 mm	
				Height: 52"	1320 mm	
				Weight: 330 lbs	150 kg	



Easy tilt
adjustment



Changeable V-channel
inserts



Touch screen P.C.
memory programming



Positive placement
vertical clamping

U-500 Underpinner
Memory Programmed | Single-Channel

EASY TILT ADJUSTMENT | CHANGEABLE V-CHANNEL INSERTS
TOUCH SCREEN P.C. | MULTI-LEVEL JOINING

Our *U-500* is recommended for high volume production facilities that require the primary use of a single sized V-Nail for joining picture frames, and door and window frames/casings. The U-500 has the same user-friendly, touch screen interface as our U-600 Underpinner, only difference being the U-500 has single V-Nail channel compared to a multi-channel capacity with the U-600 unit.

AMP's U-500 Computerized Air Pressure System (C.A.P.S.), is the latest operating feature for frame joining, eliminating the need to making manual air pressure adjustments for the vertical clamping mechanism. The software includes the functionality of applying a soft vertical clamping motion reducing moulding damage with soft materials or delicate finishes.

The U-500 has the capability of joining single or multi-level frames in addition to joining both 45 and 90 degree angles.

PRODUCT	PART NUMBER	FRAMES JOINED PER HOUR	P.C. DATA STORAGE	DIMENSIONS/WEIGHT		POWER REQUIREMENTS
				in	mm	
U-500 Underpinner Memory Programmed/ Single-Channel	04-006	Up to 300	5,000 Frame Profiles	Length: 27"	685 mm	115/220 Volt 50/60 Hz. Compressed Air 4NI at 5 Bar
				Width: 31 1/2"	800 mm	
U-500 Underpinner Memory Programmed/ Single-Channel Multi-Level	04-016			Height: 51 1/2"	1308 mm	
				Weight: 309 lbs	140 kg	



Multi-level
joining

U-500 Frame
Joining Capabilities

Moulding Width
(min to max)
¼" up to 4 ¼"
(6-108 mm)

Moulding Height
(min to max)
¼" up to 3 ¼"
(6-82 mm)

Max Distance
Between V-Nails
(stroke)
5 ¾" (145 mm)

Pre-set V-Nail
Position Stops
Multiple

Configurable
V-Nail
Channel Capacity
220 V-Nails

V-Nail Sizes
3, 5, 7, 10, 12, 15 mm
(SW-HW-HDF)



View our video of both the
U-500 and U-600



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U-400 Frame
Joining Capabilities

Moulding Width
(min to max)
1/4" to 5 1/2"
(6 to 140 mm)

Moulding Height
(min to max)
1/4" to 3 1/4"
(6 to 82 mm)

Max Distance
Between V-Nails
(Stroke)
7 7/8"
(200 mm)

Pre-set V-Nail
Position Stops
Multiple

V-Nail
Channel Capacity
200 V-Nails/channel

V-Nail Sizes
5, 7,10,12,15mm
(SW-HW-HDF)



See the U-400 video



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800.843.3826

U-400 Underpinner
Semi-Automatic | Pneumatic



PNEUMATICALLY OPERATED | DUAL FUNCTION FOOT PEDAL
SMALL TABLE TOP FOOTPRINT | EASY TILT ADJUSTMENT

The *U-400* is designed for ease of operation and is well-suited for joining frames with moulding width sizes up to 5 1/2" wide. Supplied with a tilting floor stand, the machine can be operated from the front or back, and has a single stage pneumatic foot pedal that activates the horizontal clamp securing moulding during the joining process.

After the operator sets the two position stops for measuring the max distance between strokes, a dual function hand lever is then used to position and actuate both the vertical holding clamp and the V-Nail driver assembly inserting V-Nails anywhere along the pre-set stroke distance. A key operating feature allows the operator to quickly change V-Nail size using an interchangeable metal magazine channel. Operator easily accesses the interchangeable channel through the rear of the machine for loading appropriate V-Nail size, eliminating the added purchased cost of plastic nail cartridges.

PRODUCT	PART NUMBER	FRAMES JOINED PER HOUR	DIMENSIONS/WEIGHT		POWER REQUIREMENTS
			in	mm	
U-400 Semi-Auto/ Pneumatic Underpinner	04-002	Low Production Usage	Length: 23 3/4"	603 mm	Compressed Air 3NI at 5 Bar
			Width: 15 1/4"	387 mm	
			Height: 53"	1346 mm	
			Weight: 198 lbs	90 kg	

AMP V-Nail Fastener
with Power Twist® Joining Technology

AMP's brand of V-Nail Fasteners is manufactured with our Power Twist pulling power designed to improve the 45-degree miter joint strength for framed art, canvas prints or woodworking assemblies.

The Power Twist patented design pulls the joint tightly together creating greater performance strength at the corner. Manufactured from high quality steel, the V-Nail strip is applied with a proprietary silicone allowing for smooth penetration into the joining material.

AMP's V-Nails come in various mm sizes with different grinds depending on joining material. Available in small convenient packages or large volume bulk package for use with softwood, hardwood, MDF, and plastic materials.



AMP V-Nail Fasteners - For all AMP Branded Underpinners

MATERIAL DATA*	Material EN 10132 Cold rolled narrow steel strip	Finish Bright	Collation Silicone strip V- Nail type fastener
V-NAIL TYPE PTM GENUINE	Width 11 mm	Thickness 0.30 mm	Strip Length 200 nails per strip
V-NAIL TYPE PTM GENUINE REINFORCED	Width 11 mm	Thickness 0.38 mm	Strip Length 160 nails per strip
GRIND (NAIL TYPE)	58 (SW) For soft woods and other soft material	50 (MW/HW) For hard woods and other hard material	DS (HDF) For medium or high density fiber (MDF or HDF)
JOINING MATERIAL	Banak, Bass, Cedar, Obeche, Poplar, Pine, soft MDF, soft Plastic	Ash, Cherry, Hickory, Maple, Pecan, Ramin, White Oak, Plastic	Medium to hard MDF material, Red Oak & Walnut

*Dual Manufacturing Facilities – Italy or USA

Standard Packaging Options

V-NAIL SIZE (mm) & TYPE	V-NAIL PER BOX
(3 mm) 1003 – MW/HW	7,000/Box
(5 mm) 1005 – MW/HW	5,000/Box
(7 mm) 1007 – SW/MW/HW	4,000/Box
(7 mm) 1007 – HDF	3,200/Box
(10 mm) 1010 – SW/MW/HW	3,000/Box
(10 mm) 1010 – HDF	2,400/Box
(12 mm) 1012 – SW/MW/HW	3,000/Box
(12 mm) 1012 – HDF	2,400/Box
(15 mm) 1015 – SW/MW/HW	2000/Box
(15 mm) 1015 – HDF	1,600/Box

Bulk Packaging Options

V-NAIL SIZE (mm) & TYPE	V-NAIL PER BOX
(5 mm) 1005 – MW/HW-B	48,000/Bulk Box
(7 mm) 1007 – SW/MW/HW-B	36,000/Bulk Box
(10 mm) 1010 – MW/HW-B	24,000/Bulk Box
(12 mm) 1012 – MW/HW-B	20,000/Bulk Box
(15 mm) 1015 – SW/MW/HW-B	16,000/Bulk Box



Interchangeable
magazines



Easy rear
access



Interchangeable
clamping pads



Universal V-Nails are available for non-AMP branded underpinners. Contact customer service for information.

U-300P Frame
Joining Capabilities

Moulding Width
(min to max)
1/4" to 3 1/4"
(6 to 82 mm)

Moulding Height
(min to max)
1/4 to 3 1/4"
(6 to 82 mm)

Max Distance
Between V-Nails
(Stroke)
5"
(127 mm)

Pre-set V-Nail
Position Stops
3

V-Nail
Channel Capacity
220 V-Nails

V-Nail Sizes
3, 5, 7, 10, 12, 15mm
(SW-HW-HDF)



AMP "Power Twist®" pulling power
V-Nails are designed to improve the
miter joint quality for framed art or
woodworking type assemblies.



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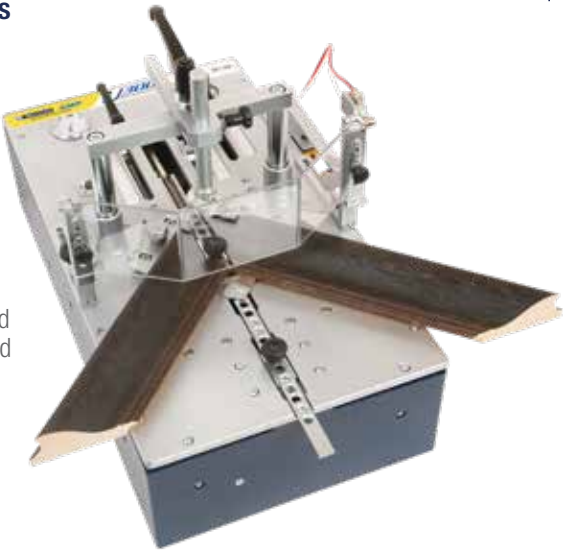
U-300P Underpinner
Semi-Auto/Pneumatic/Production

BENCH TOP | PRODUCTION JOINING APPLICATIONS
REPEATABILITY | SPEED | SOFT CLAMPING

The *U-300P* is a bench top, base model for
production joining applications where there is a
need for speed and repeatability of joining the
same sized moulding.

The design of the U-300P allows the operator to
set up to 3 position stops for V-Nail insertion. The
nail head pneumatically moves underneath the fixed
frame. The joining cycle is actuated first by the hand
lever locating the pre-set V-Nail position and then
the V-Nail is inserted by actuating the foot pedal.

For those customers looking for a similar type of
joining machinery but require flexibility of joining
different moulding sizes, refer to our U-300 unit.



PRODUCT	PART NUMBER	FRAMES JOINED PER HOUR	DIMENSIONS/WEIGHT		POWER REQUIREMENTS
			in	mm	
U-300P Semi-Auto/ Pneumatic/ Production Underpinner	04-079	Up to 200	Length: 25"	635 mm	Compressed Air 3NI at 5 Bar
			Width: 14"	355 mm	
			Height: 20"	508 mm	
			Weight: 78 lbs	36 kg	



Handles up to
3 1/4" wide moulding



Join either from the
back or front of machine



(3) Different clamping
pads available

U-300 Underpinner
Semi-Automatic | Pneumatic

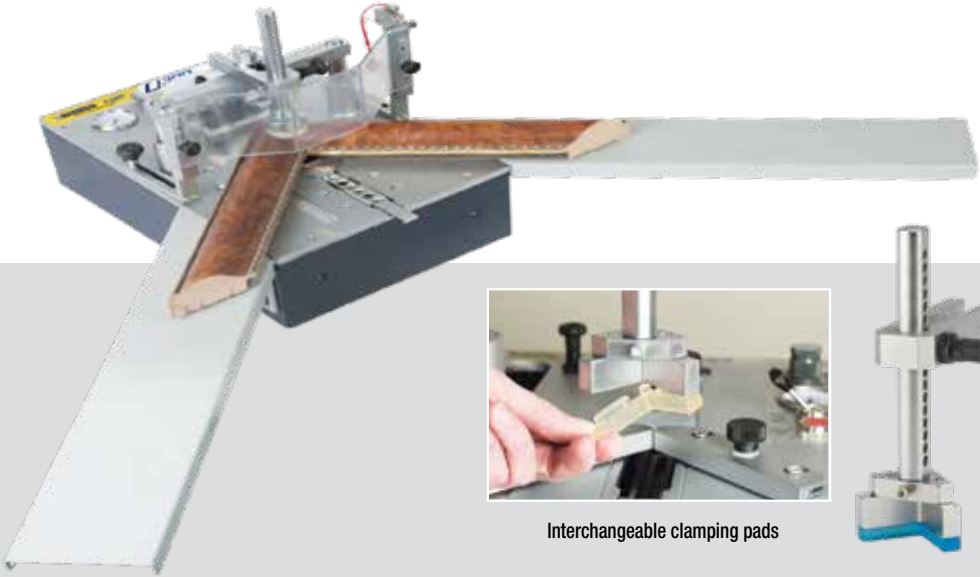
BENCH TOP | PNEUMATICALLY OPERATED
SOFT CLAMPING | DUAL FUNCTION FOOT PEDAL



Enjoy years of trouble-free operation with our unique
V-Nail® Driver Assembly designed to eliminate frequent
blade changing. Our *U-300* is a bench top frame
joining machine and a popular model. It is compact,
well constructed and built for many years of trouble
free operation.

The design of the U-300 allows the operator to set
the front and back stops for V-Nail insertion. The frame
is then moved across the nail head and V-Nails are
driven or stacked anywhere along the frame joint.
The V-Nail insertion is actuated through the use of a
pneumatic pedal.

PRODUCT	PART NUMBER	FRAMES JOINED PER HOUR	DIMENSIONS/WEIGHT		POWER REQUIREMENTS
			in	mm	
U-300 Semi-Auto/ Pneumatic Underpinner	04-001	Low Production Usage	Length: 19"	485 mm	Compressed Air 3NI at 5 Bar
			Width: 11 3/4"	300 mm	
			Height: 18"	456 mm	
			Weight: 70 lbs	32 kg	



Interchangeable clamping pads



U-300 Frame
Joining Capabilities

Moulding Width
(min to max)
1/4" to 2 3/8"
(6 to 60 mm)

Moulding Height
(min to max)
1/4" to 3 1/4"
(6 to 80 mm)

Max Distance
Between V-Nails
(Stroke)
3 1/4"
(80 mm)

Pre-set V-Nail
Position Stops
Multiple

V-Nail
Channel Capacity
220 V-Nails

V-Nail Sizes
3, 5, 7, 10, 12, 15mm
(SW-HW-HDF)



View our easy to use underpinner



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U-200P Frame
Joining Capabilities

Moulding Width
(min to max)
1/4" to 4 3/4"
(6 to 120 mm)

Moulding Height
(min to max)
1/4" to 3 1/4"
(6 to 80 mm)

Max Distance
Between V-Nails
(Stroke)
6.3" (160 mm)

Pre-set V-Nail
Position Stops
Multiple

V-Nail
Channel Capacity
220 V-Nails

V-Nail Sizes
3, 5, 7, 10, 12, 15mm
(SW-HW-HDF)



AMP "Power Twist" pulling power V-Nails are designed to improve the miter joint quality for framed art or woodworking type assemblies.



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U-200P Underpinner
Semi-Auto | Pneumatic

SOFT CLAMPING FEATURE | SMALL TABLE-TOP FOOT PRINT
DUAL FUNCTION FOOT PEDAL | SINGLE & MULTIPLE STACK

Our *U-200P* is a bench top frame joining machine and a popular model with the custom frame shops. It is compact, well constructed, and built for many years of trouble free operation.

The design of the U-200P allows the framer to set the front and back stops for V-Nail insertion. The frame is then moved across the nail head and V-Nails are driven or stacked anywhere along the frame joint. The V-Nail insertion is actuated through the use of a pneumatic pedal.



PRODUCT	PART NUMBER	FRAMES JOINED PER HOUR	DIMENSIONS/WEIGHT		POWER REQUIREMENTS
			in	mm	
U-200P Entry-Level Underpinner	04-008	Low Production Usage	Length: 18"	457 mm	Compressed Air 3NI at 5 Bar No Power Required
			Width: 13"	330 mm	
			Height: 18"	457 mm	
			Weight: 78 lbs	35 kg	



Floor Stand sold separately



Easy field replacement enables a quick change to a different clamping pad depending on joining applications

U-200 Underpinner
Manual | Entry-Level Joining Assembly

EASY TILT ADJUSTMENT | MANUAL | LIGHTWEIGHT
QUIET OPERATION | CLAMP FEATURE

Our *U-200* entry-level frame assembly machine is an affordable option for any small retail operation. As a fully manual machine, it requires no compressed air or electrical power to operate. This unit allows the frame or graphic shop to bring the joining operation in-house for cost control and quick customer turn-a-around.

The U-200 is compact, quiet operation and has a small foot-print. Our lightest and most portable joiner, it can be easily moved from place to place in your business environment. It can handle moulding sizes up to 130mm (5 1/8") wide and 80mm (3 1/4") high, offers a tilting base with front or rear set-up and a "positive placement" clamping feature.

Enjoy years of trouble-free operation with our unique V-Nail® Driver Assembly designed to eliminate frequent blade changing.



PRODUCT	PART NUMBER	FRAMES JOINED PER HOUR	DIMENSIONS/WEIGHT		POWER REQUIREMENTS
			in	mm	
U-200 Manual Entry-Level Underpinner	04-007	Low Production Usage	Length: 30"	762 mm	No Power or Air Required
			Width: 18"	457 mm	
			Height: 50"	1270 mm	
			Weight: 83 lbs	38 kg	



(3) Different clamping pads available

U-200 Frame
Joining Capabilities

Moulding Width
(min to max)
1/4" to 5 1/4"
(6 to 130 mm)

Moulding Height
(min to max)
1/4" to 3 1/4"
(6 to 80 mm)

Max Distance
Between V-Nails
(Stroke)
7" (180 mm)

Pre-set V-Nail
Position Stops
Multiple

V-Nail
Channel Capacity
220 V-Nails

V-Nail Sizes
3, 5, 7, 10, 12, 15mm
(SW-HW-HDF)

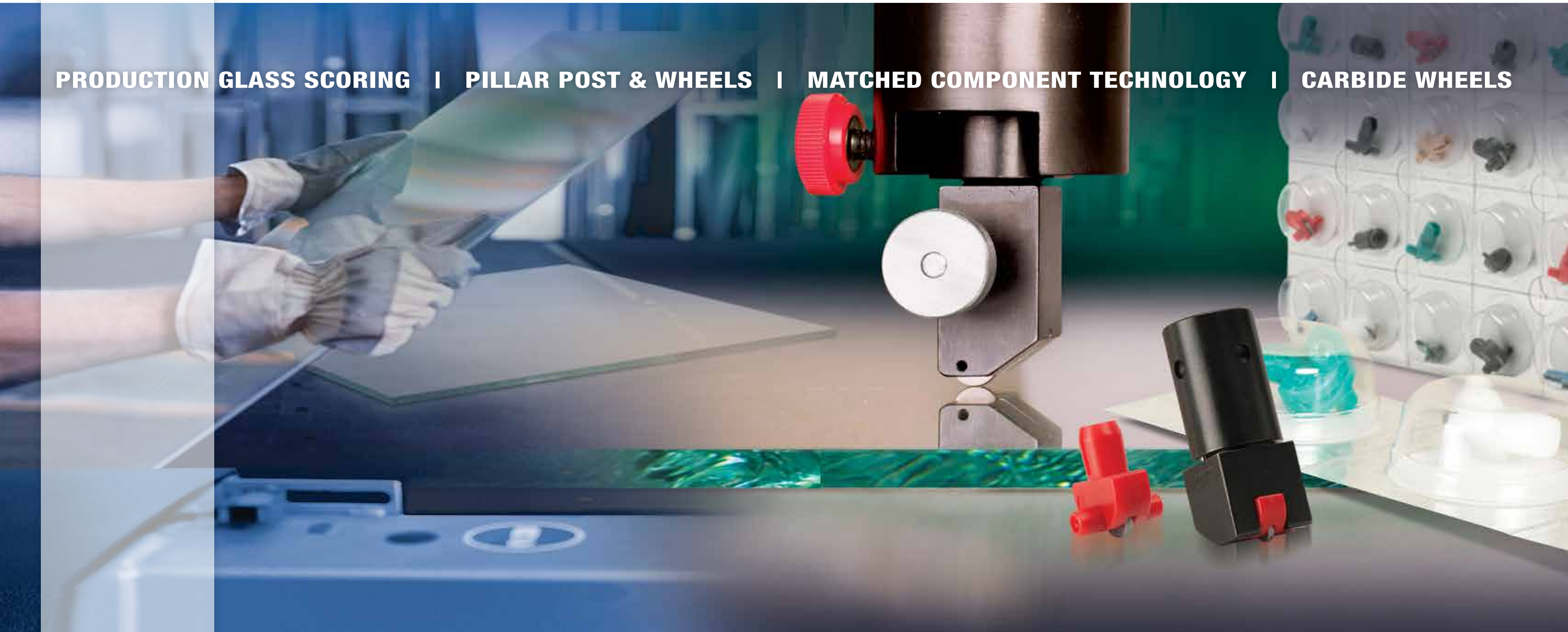


AMP "Power Twist" pulling power V-Nails are designed to improve the miter joint quality for framed art or woodworking type assemblies.



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PRODUCTION GLASS SCORING | PILLAR POST & WHEELS | MATCHED COMPONENT TECHNOLOGY | CARBIDE WHEELS



Integrated glass processing solutions
engineered for
superior glass scoring and cutting

Our Fletcher brand provides USA produced products sold to the Glass Float & Fabrication Industries. Our product portfolio extends from carbide scoring wheels, pillar posts and inserts to wall-mounted glass cutting machines and hand-held glass cutters and pliers. From low-volume production shops to high-volume plants, FBG can recommend solutions that suit your unique business requirements.



Since 1868
FLETCHER

Material Cutting & Finishing

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FBG Industrial Glass Product Line

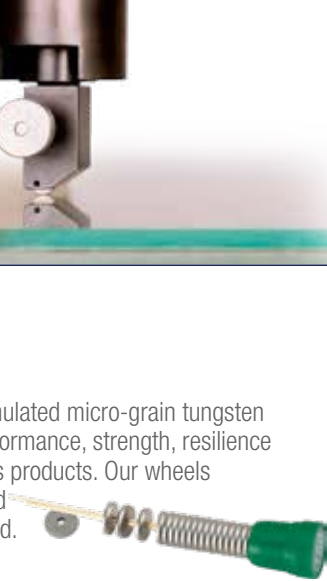


Carbide Glass Wheels

High-Speed Scoring

Fletcher's carbide wheels are produced from a specially formulated micro-grain tungsten carbide material giving each cutting wheel extraordinary performance, strength, resilience with superior edge quality and easy, clean break out for glass products. Our wheels are produced using a CNC proprietary method for high-speed glass scoring applications and support quick order turnaround.

Wheel O.D. size ranges from 3.937 mm to 6.655 mm.*



Pillar Posts & Inserts

Accommodate wheel OD's ranging from 4.44mm to 6.22mm*

Fletcher designs and manufactures pillar posts and tool posts for different configurations to meet machinery requirements for a variety of float plants and glass fabricators. Pillar posts accept ATF and M1 wheel holders, wheel axle assemblies and pre-assembled plastic and metal wheel units. They apply to any scoring application including self-centering and self-aligning and are available with and without oil lines.

Custom design services available.



Pre-assembled Metal Carbide Wheel Units

Fletcher's pre-assembled metal carbide wheel units include one carbide cutting wheel and carbide or steel axle seated in a heavy duty metal clip. Metal wheel units easily slide into the pillar post holder and compress to the exact dimensions of the wheel. Made from our exclusively-formulated micro grain, our tungsten carbide wheels have extraordinary strength and resilience.

Wheel O.D. size ranges from 4.44 mm to 6.22 mm.*



Plastic Carbide Wheel Units

Available with wheel angles ranging 120° to 165°*

Fletcher's pre-assembled plastic carbide wheel units include one carbide cutting wheel and carbide axle seated in a plastic insert holder. Units easily can be used in conjunction with applicable pillar posts across most brands of glass scoring machines.



*See website for part configuration



Fletcher's 3000 Wall Machine

Scores glass and acrylic

Features a 3-position cutting turret containing a glass scoring wheel, a scoring tip for scoring acrylic materials and a cutting blade for cardboard and similar materials up to 1/4" (6mm). The Fletcher 3000 is great for off-line prototype cutting, glass sizing, and low volume production cutting. For cutting ACM and Aluminum Sheet materials, inquiry about Fletcher's FSC Heavy Duty Cutter.

See pages 38 &39 for part number and specifications.



Hand Held Glass Cutters

Available with wheel angles ranging 114° to 145°

Fletcher's handheld glass cutters are designed and manufactured for use in float plants, glass fabrication, glazing and hardware. Several varieties are available including cutters with steel or carbide wheels, with or without oil.

See pages 58 & 59 for part number and specifications.



Fletcher's 8" Running and Nipping Pliers

Fletcher's 8" Running and Nipping Pliers is a unique combo of running and breaking pliers. This tool is designed with interchangeable jaws that easily convert from breaking pliers to running pliers. Pliers break-out or nip glass up to 1/4" (6.35mm) thick.

See page 59 for part number and specifications.



Blister Packaged Wheel, Axle & Insert Assemblies

Blister packaging provides easy identification of components at the process line and for inventory control. Pre-assembled wheel holder/axle/cutting wheels provides easier handling versus individual components for process line operators.



Products are easily separated due to perforations; 25 products per card and 100 per carton easy storage.



Watch our robotic carbide wheel processing video



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Multi-Material Cutting

INTERCHANGEABLE CUTTING HEADS | DUAL CUTTING/TRIMMING | FLEXIBLE/ RIGID MATERIALS | 3-POSITION CUTTING TURRET



Cutting solutions for digital prints, banners, canvas, matboard, aluminum composite materials, foam board, acrylics, corrugated plastics, glass and PVC.

Fletcher offers a wide variety of material cutters to suit your needs. Available options include table-top, free-standing and wall mounted. These cutters handle flexible and semi-rigid substrates with a range up to 65 inches.



Since 1868
FLETCHER

Material Cutting & Finishing

www.fletcher-terry.com
800.843.3826

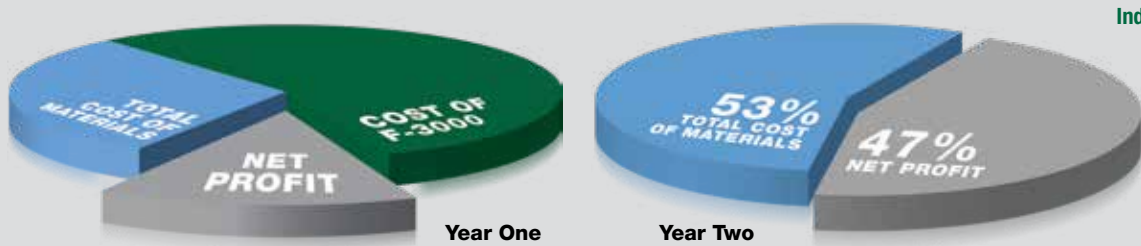


“Our versatile 3000 unit features a three position cutting turret for glass, acrylics and matboard sizing.”

In-store Service Revenue Opportunity

Purchase and pay-off your 3000 Cutter in 9 to 12 months and begin earning a profit based on low investment machine cost and small store footprint.

The chart illustrates the combined cutting of acrylic and glass services resulting in a ROI after the first 9 to 12 months.



Industry average based on this scenario

Based on cutting 180 pieces of acrylic (24" x 30") per year

Based on cutting 120 pieces of glass (24" x 30") per year

3000 Multi-Material Cutter

VERSATILE WALL CUTTER | INTERCHANGEABLE CUTTING HEADS

Features a 3-position cutting turret containing a glass scoring wheel, scoring tip for scoring acrylic materials and a cutting blade for picture frame matboard and foam board materials up to 1/4"(6 mm). A ramping feature allows the lifting of the scoring wheel on the top edge of glass resulting in a cleaner edge break when scoring glass. Handles material sheets up to 60" high (152 cm). Mounts on wall or freestanding installation.

Unique Performance Features

- **Patented Glass Cutting Turret:** Has a ramping feature that allows the lifting of turret device on top edge of glass resulting in a cleaner edge break
- **Vertical Bars:** Rails do not bend or flex during the cutting process for straight, accurate cutting over the entire substrate height.
- **Material Clamping System:** Patented lever-type clamping system that secures in place various substrate heights up to 60" (152cm) to prevent buckling and shifting of material during the cutting process.
- Wall-mounted or free-standing
- **Cutting Head:** Rides on high tensile strength steel, hard chrome plated and polished, resulting in smoother gliding action for consistent cutting head performance and longevity.

3000 60" WALL-MOUNTED CUTTER TECH SPECS & DIMENSIONS

PRODUCT	PART NUMBER	CUTTING CAPABILITIES			SPECIFICATIONS	SIZE	
		substrate	in	mm		60"	cm
3000 Multi-Material Cutter	04-712 60"	Glass	Up to 1/4"	6 mm	Height	73"	185 cm
		Mirror	Up to 1/4"	6 mm	Width	73"	185 cm
		Acrylic	Up to 1/4"	6 mm	Depth	11.64"	30 cm
	04-711 48"	Matboard	4, 8, 12 ply		Weight	70 lbs	32 kg
		Cardboard	Up to 1/4"	6 mm	Cut Capacity	60"	152 cm
		Foamboard	Up to ¼"	6 mm	Wall Space	37 sq ft	3.38 sqm
						Shipping Weight	80 lbs

Go to our website for more information



Break-out mechanism for acrylics



Production stops for repeatable cutting



See how easy it is to score glass, acrylic and more

3000 Cutting Accessories

3-Position Turret



Replacement Turret P/N# 36-016
All Blades/Tips sold separately

Glass Scoring Wheel



P/N# 02-120

Mat/Foam Board



Replacement Blades P/N# 05-001

Acrylics | Plexiglass



Replacement Scoring Tip P/N# 05-712



Requires no team lift and boxed unit is easily movable with hand truck



www.fletcher-terry.com
800.843.3826

Vertical rail does not flex or bend,
providing straight, accurate cutting over
the entire material height.

3100 Multi-Material Cutter

VERSATILE WALL CUTTER | INTERCHANGEABLE CUTTING HEADS

Versatile wall cutter designed with an interchangeable cutting head platform that uses multiple cutting blades, scoring tips and cutting wheel holders for cutting and scoring a large variety of materials. Handles material sheets up to 63" high (1.6m) and features an acrylic breakout function. Mounts on wall or freestanding installation.

Unique Performance Features

- Interchangeable Cutting Head Technology supports a variety of material cutting
- Cuts clean debris-free, no secondary processing
- Optional laser sight line for accurate cutting
- Cutting head rides on high tensile strength chrome-plated and polished steel for smooth gliding and consistent cutting
- Patented lever-type clamping system that secures substrates in place

3100 WALL-MOUNTED CUTTER TECH SPECS & DIMENSIONS

PRODUCT	PART NUMBER	CUTTING CAPABILITIES			DIMENSIONS	
		substrate	in	mm	in	cm
3100 Multi-Material Cutter	04-715	Plastics & Acrylics	Up to ¼"	6 mm	Wall Mounting Length: 78"	198 cm
		Gator Board	Up to ½"	13 mm	Wall Mounting Width: 80"	203 cm
		Aluminum Sheets	Up to .040"	-		
		MDF	Up to 3/32"	2.4 mm	Stand Mounting Height: 92"	234 cm
		ACM	Up to .078"	2 mm	Stand Mounting Width: 84"	213 cm
		Glass	Up to ¼"	6 mm		

3100 Interchangeable Cutting Heads

Plastics | Acrylics



Holder P/N# 12-213
Replacement Blades P/N# 05-712

Gator Board



Holder P/N# 12-211
Replacement Blades P/N# 05-004

Aluminum Sheets



Holder P/N# 12-224
Replacement Wheels P/N# 05-716

MDF



Holder P/N# 12-212
Replacement Wheels P/N# 05-715

Glass



Holder P/N# 12-214
Replacement Scoring Wheels P/N# 02-120

Double Blade Pillar Post PVC Materials



Holder P/N# 12-225
Replacement Blades P/N# 05-711



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3100 pillar post



See a demo of cutting many materials

FSC
Interchangeable
Cutting Heads

Aluminum Composites (ACM)



Holder with Wheels P/N# 04-771
Replacement Wheels P/N# 05-223

Aluminum Sheets



Holder with Wheels P/N# 04-772
Replacement Wheels P/N# 05-224

Corrugated Plastics | PVC | Foamboard



Blade Holder (1/2") P/N# 04-120
Blade Holder (1/4") P/N# 04-770
Replacement Blades P/N# 05-222

Acrylics | Plexiglass



Holder P/N# 04-773
Replacement Scoring Tip P/N# 05-712

Glass | Mirrors



Holder P/N# 04-774
Replacement Scoring Wheels P/N# 02-120

ACM V-Groove Tool



Blade Holder with (2) Blades
included P/N# 04-779
Replacement Blade P/N# 05-233



FSC Multi-Material Cutter

HEAVY DUTY WALL CUTTER | INTERCHANGEABLE CUTTING HEADS

Heavy-duty cutter designed with an interchangeable cutting head platform that uses multiple cutting blades, scoring tips and cutting wheel holders. Includes a V-Groove cutting tool used with ACM material to allow bending and fabrication techniques. Cutter handles material sheets up to 65" high (1.65m), includes a laser sight line for cutting pre-printed graphics and is equipped with a twin handle cutting head for operator control and dexterity. Mounts on wall or free standing installation.

Unique Performance Features

- Interchangeable Cutting Head Technology supports a variety of material cutting
- Cuts clean debris-free, no secondary processing
- Optional laser sight line for accurate cutting
- Can be in the same room as printer, saving valuable floor space
- Patented lever-type clamping system that secures substrates in place

PRODUCT	PART NUMBER	CUTTING CAPABILITIES			DIMENSIONS/WEIGHT	
		substrate	in	mm	in	cm
FSC Multi-Material Cutter	04-720	Aluminium Composites	-	Up to 4 mm	Wall Mounting Height: 100"	254 cm
		Aluminum Sheets	Up to .063"	-	Wall Mounting Width: 80"	203 cm
		Corrugated Plastics	Up to ½"	13 mm		
		PVC	Up to ½"	13 mm	Stand Mounting Height: 92"	236 cm
		Foamboard	Up to ½"	13 mm		
		Acrylics	Up to ¼"	6 mm	Stand Mounting Width: 80"	203 cm
		Glass/Mirrors	Up to ¼"	6 mm		
		MDF	Up to 3/32"	2.4 mm		



Part # 04-779

V-Groove Cutting Tool for ACM
Adjustable cutting depths from 1 to 5mm



Acrylic scoring and breaking



Laser cut site line for post-printed graphics

2200 Tabletop Cutter

DECORATIVE BEVEL AND V-GROOVE MATBOARD CUTTER

Professional level mat or mount board cutter for creating bevels and producing V-Grooves as decorative features and finishes in matboard up to 4-ply. Features a dual cutting feature for matboard specialty cutting or a 90° cutting feature for sizing matboard or cutting of foamboard up to 1/2" (13mm). Available machine sizes, 48" (1.2m) or 60" (1.5m).



PRODUCT	PART NUMBERS		CUTTING CAPABILITIES			DIMENSIONS	
	imperial	metric	substrate	in	mm	in	cm
2200 Decorative Bevel & V-Groove Matboard Cutter	04-681	04-687	Matboard	Up to 4 ply	-	48"	1.2 m
			Foamboard	Up to 1/2"	13 mm		
	04-682	04-688	Cardboard	Up to 1/2"	13 mm	60"	203 cm



Part # 04-900

Fletcher Fillet Chopper
A unique finishing tool that enables you to cut fillets to add a decorative appearance to any framed art pieces. (Replacement Blades Part # 05-700)

2200
Accessories

Measuring Stops



P/N# 04-622

Mat Clamp Lifters



P/N# 04-631

RT Squaring Extension



P/N# 04-630

Mat Blades



05-015

Retail Matting Opportunities for:

CUSTOM FRAME SHOPS | SIGN/GRAPHICS COMPANIES
PHOTOGRAPHY STUDIOS | SMALL BOUTIQUES
QUICK PRINTERS | ARTS & CRAFT SHOPS



See a demo of 2200 Tabletop Cutter

HANG WALL ART COLLECTIONS | TABLETOP DISPLAY | PATENTED HANGING SYSTEM | SALES REVENUE GENERATOR



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FRAMEWARE

Hanging Hardware Systems

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800.843.3826

Solutions for hanging grouped artwork
canvas wraps, mirrors, wall décor, and displaying
tabletop POP signage, photographs or awards

We offer products for hanging and displaying a variety of artwork and wall décor. These hardware systems provide methods to hang items securely, easily and can help create wonderful wall collages. Our Picture Perfect No-Wire products are available in retail packages and bulk packaging for wood and metal frames weighing up to 100 pounds. Our Albin EaselMates enhance the look and functionality for all tabletop artwork and graphic displays. Each of the three finishes-black, silver and vintage antique is offered in multiple piece package configurations.



Revenue and profit generator for OEM's online retailers

Customized packaging and private label opportunities

Consistent product quality and quick turnaround fulfillment

Packaging options and product count configurations for single or bulk kits

Pre-assembled hanging hardware – labor savings due to fast installation

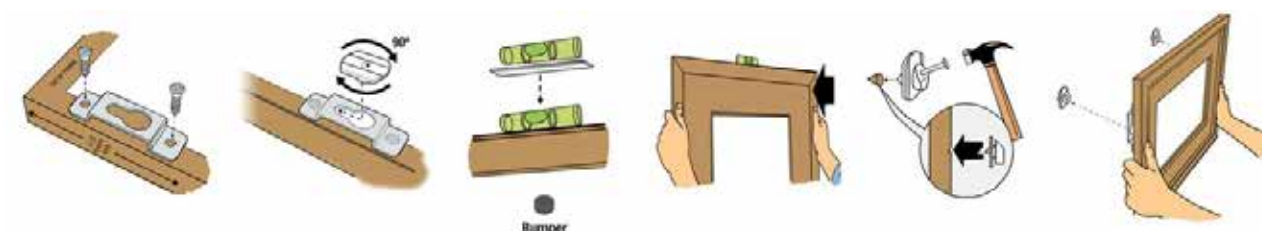
Picture Perfect - No-Wire Hanging System

**FRAMED ART PIECES | CANVAS PRINTS | METAL MOULDING | MIRRORS
SHADOW BOXES | WALL DÉCOR | SIGNAGE**

Safely hang framed artwork, mirrors and wall décor up to 100 lbs through the use of a standard or heavy duty type system. Used with wood, metal or plastic frames, and is a great method for hanging framed canvas artwork. Wall décor remains level, safe and permanently secure without the use of traditional D-rings, wire or saw tooth hangers. All that's required is a hammer and a phillips head screwdriver.

Product Features

- All-in-one kit includes everything you need for easy mounting, leveling and hanging
- Perfect for professional installers, commercial applications and DIY enthusiasts
- Patented "No-wire" hanging system minimizes wall damage
- Holds up to 50 pounds safely and secure (heavy duty available for up to 100 lbs)
- Great for wall art collections, gallery walls, wall displays and grouped art hanging
- Get a high-end gallery appearance with frames that slightly "float" off the wall
- Easily switch up your décor with minimal damage to walls



Attach brackets Insert markers Attach level and bumper Press to mark wall Nail marker into wall Hang artwork



Bulk packages (25 or 100 frames) - Up to 100 lbs



Many different configurations for retail or OEM requirements. Please see our website for part numbers and packaging options.



See how easy it is to use No-Wire

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Typical uses include:

- Framed Artwork
- Photos
- Acrylic Mounted Artwork
- Printed Signage
- Diplomas & Awards
- Framed Canvas Artwork
- Table-Top POP Graphics & Signage

EaselMate™

FRAMED ARTWORK | PHOTOS | ACRYLIC MOUNTED ARTWORK | PRINTED SIGNAGE
DIPLOMAS & AWARDS | FRAMED CANVAS ARTWORK | TABLE-TOP | POP GRAPHICS

EaselMate is a decorative display easel enhancing the look, appearance and functionality for all tabletop artwork and graphic displays. Offered in three different finishes of black, silver and vintage antique and used with wood or metal moulding, this modern looking easel is made from A3 steel material and handles framed sizes up to 12" x 16". The product package includes hardware for wood and metal frame mounting. Great for home, offices, business reception areas, and retail POP Displays.

- EaselMate™ comes in black, silver and vintage antique colors to compliment the color and finish of the moulding material
- Each color is offered in 2-piece pack, 5-pack and 10-piece package
- Extends out 3" from the back of the frame minimizing table space
- Easily removes from frame for packing and shipping



EASELMATE™ SPECIFICATIONS

PRODUCT DESCRIPTION	PART NUMBER	USES	PACKAGE QUANTITY
EaselMate™ Display Easel Finishes of black, silver and vintage antique Handles framed sizes up to 12" x 16"	09-300	Wood/Metal	2 pcs / pack - (Individual Package)
	09-301	Wood/Metal	12 pcs/ box (Bulk Package)
	09-302	Wood/Metal	24 pcs/ box (Bulk Package)
	09-303	Wood/Metal	48 pcs/ box (Bulk Package)
	09-304	Wood/Metal	100 pcs/ box (Bulk Package)
	09-305	Wood	2 pcs / pack - (Individual Package)
	09-306	Wood	12 pcs/ box (Bulk Package)
	09-307	Wood	24 pcs/ box (Bulk Package)
	09-308	Wood	48 pcs/ box (Bulk Package)
	09-309	Wood	100 pcs/ box (Bulk Package)



Contact Customer Service for part number and packaging options for silver and vintage antique brass.

Attaches to Wood or Metal Frame



FrameStrap™

METAL OR WOOD FRAMES

A professional, economical method of keeping medium to large frames rigid, eliminating the risk of glass breakage due to bowing of the frame when handled. Works with both metal and wood framing projects.

When used in conjunction with Fletcher Picture Perfect – No Wire Hanging product for metal, makes a complete system for adding value to your framed artwork or poster.



FRAMESTRAP™ SPECIFICATIONS

PRODUCT DESCRIPTION	PART NUMBER	USES	PACKAGE QUANTITY
FrameStrap™	09-321	Wood/Metal	1 pcs / pack - (Individual Package)
	09-322	Wood/Metal	12 pcs/ box (Bulk Package)

Close-up of FrameStrap™ and Picture Perfect - No-Wire Hanging System



www.fletcher-terry.com
800.843.3826

What Markets
Do We Serve



OEM Picture Framing



Retail Online Framing



Hospitality



Sign & Graphics



Glass, Mirror & Glazing



Woodworking



For a copy of our catalog
email: sales@framewareinc.com
or view our digital file.



Hanging Hardware Systems

www.framewarellc.com
800.582.5608



Hanging Hardware Systems

Frameware is one of the most respected US manufacturers and distributors of high-quality hanging hardware products serving multiple industries. Operating out of a 25,000 square foot manufacturing and warehousing facility, Frameware offers product distribution services, bulk packaging of hardware components, private label and custom packaging services, and product sourcing expertise.

Frameware's key hanging products are off-set clips, Heavy Duty Cleats, picture hanging wire and strap hangers, and security hardware kits for hospitality and other business facilities requiring safe, secured hanging.

Frameware's business philosophy for over 35 years is to set and lead the industry standard in terms of product quality and performance for its hardware line of products.

Custom Packaging and Private Label

Frameware offers custom packaging solutions for the OEM and online retailers allowing them to attach hardware kits as part of their finished products. It can be simply a functional clear bag with printed instructions, or the package can be private labeled bringing additional value to your end consumer. Being a US manufacturer, we have the ability of supplying both smaller and larger quantities which can be difficult to source from other off-shore suppliers.



PROFILES Your Aluminum Profile Source

Frameware specializes in quality aluminum picture frame moulding and offers both standard and custom profiles for framing OEM's in hospitality, museum, and public space markets. We pride ourselves in maintaining stocking inventory levels for product availability and quick delivery turnaround. We are a primary supplier that is able to source and deliver what you need, within your cost budget, and delivery requirements.

Custom Aluminum Moulding Profiles - All Profiles available in the following finishes unless otherwise specified:



01 - BRIGHT SILVER

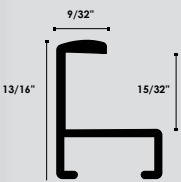
02 - SATIN SILVER

03 - BRIGHT GOLD

04 - SATIN GOLD

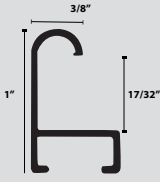
28 - BRIGHT BLACK

29 - SATIN BLACK



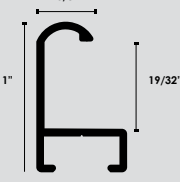
Profile 711

Feet per Box: 560ft.



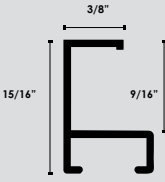
Profile 812

Feet per Box: 480ft.
Available finishes:
Satin Silver, Satin Black



Profile 741

Feet per Box: 400ft.



Profile 751

Feet per box: 480ft.

Frameware Heavy Duty Cleat - The hospitality industry's most specified cleat. They are made with heavy duty aluminum, which makes them more durable when extra security is needed and safer for heavier installations. They're predrilled 4" on center with elongated holes for easy leveling. Other sizes available.



PRODUCT	DESCRIPTION	PART NUMBER	LENGTH	NUMBER OF HOLES	MAX WEIGHT
	422 - Heavy Duty Cleat Heavy duty cleats, when properly installed*, are rated for 100 pounds per foot and sit tight against the wall. This helps to prevent thieves and vandals from getting their hands or fingers behind the frame, making it exceptionally difficult to remove the frame from the wall.	422-12	12"	3	100lbs.*
		422-24	24"	6	200lbs.*
		422-36	36"	9	300lbs.*
		422-48	48"	12	400lbs.*
	522 - Heavy Duty Offset Cleat In addition to the industry standard heavy duty cleat, Frameware offers a cleat with a deeper offset. This offset is designed for more challenging installations where uneven walls or surfaces may be present. Holds up to 75lbs. per foot when properly installed*.	552-60	60"	28	375lbs.*
		552-120	120"	58	750lbs.*
	Heavy Duty Cleat - Retail Pack This system is prepackaged with screws and anchors and is designed to hang one frame with proper installation*. Poly bags include: 2 cleats of your desired length, screws and anchors to complete one frame. Custom sizes available upon request.	PB422-12	12"	3	100lbs.*
		PB422-24	24"	6	200lbs.*
		PB422-36	36"	9	300lbs.*

*Proper installation includes securing to a stud when possible /using the proper wall anchors

The Frameloc® System - This system completes your installation with Heavy Duty Cleats by adding a Security Tee Screw to lock your frame to the wall, keeping your artwork safe from damage or theft. Great for hotels, hospitals, restaurants and other public space applications. Other Security Hardware available



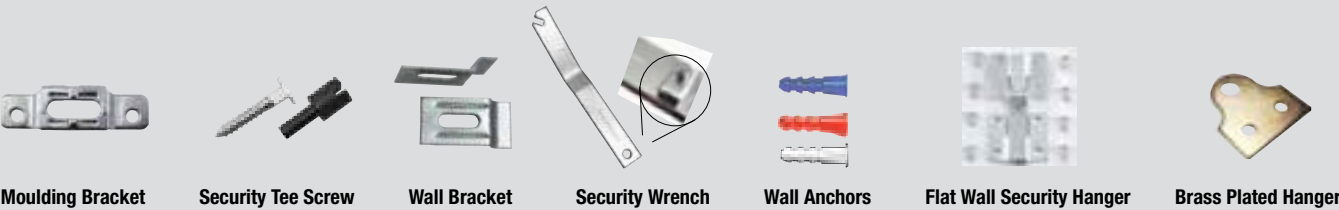
PRODUCT	DESCRIPTION	PART NUMBER	PART DESCRIPTION
	The Frameloc System for Wood* Poly bags contain hardware for both wall and frame, enough for one frame. Requires a Security Wrench (part #423), sold separately. Bulk packs contain hardware for both wall and frame, enough for 100 frames. Includes (1) Security Wrench (part #423) and (1) Bubble Level (part # 900L) *Also available for metal frames in Polybag and bulk packaging Separate Tee Screw w/Mounting Bracket Polybag is also available	BPW3	Bulk Pack for (100) Wood Frames under 18"
		BPW4	Bulk Pack for (100) Wood Frames over 18"

Three-Point Security System - The Three-Point Security System is a less expensive alternative to the Frameloc® System. Great for hotels, hospitals, restaurants and other hospitality services. Other Security Hardware available



PRODUCT	DESCRIPTION	PART NUMBER	PART DESCRIPTION
	Three-Point System for Wood* Poly bags contain hardware for both wall and frame, enough for one frame. Requires a Security Wrench (part #423), sold separately. Bulk packs contain hardware for both wall and frame, enough for one hundred frames. Includes (1) Security Wrench (part #423). *Also available for large wood and metal frames in Polybag and bulk packaging	PBS13	Poly bag for (1) Wood Frame
		BPS13	Bulk Pack for (100) Wood Frames

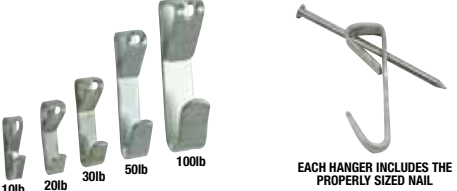
Security Hardware



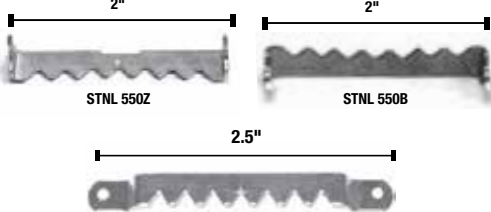
Brass Picture Hangers - Brass plated picture hangers use a one inch knurled nail inserted at a 45° angle for added support. Poly bags are great for frame shop giveaways.

PRODUCT	DESCRIPTION
	Brass Hangers Available from 10 lbs to 75 lbs individually and bulk packed. Each poly bag contains 1 brass hanger, required nails and thank you printed on the bag. Framers Packs contain 100 Brass Hangers and required nails.

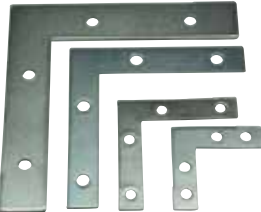
Courtesy Hangers - Zinc plated picture hangers use a nail inserted at a 45° angle for added support. Poly bags are great for frame shop giveaway.

	Courtesy Hangers Available from 10 lbs to 100 lbs individually and bulk packed. Each poly bag contains 1 Courtesy Hanger, required nails and thank you printed on the bag. Framers packs contain 1,000 Courtesy Hangers and required nails.
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Saw Tooth Hangers - Saw Tooth Hangers for wood frames come in a variety of sizes and are fastened by screws, nails or staples.

	Saw Tooth Hangers Available in a variety of styles and sizes in silver or black finishes. Packaged in kits, or loose bulk packaging.
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Corner Angles and Mending Plates - Used to reinforce wood frames.

	Reinforcing Corner Angles Reinforcing 90° angle bracket; available with 1 ½” to 4” legs. Each bracket has counter sunk holes for use with #6 x 1/2” flathead screws. Mending Plates Come in straight, 90° angle, or “L” bracket variety
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Corrugated Cardboard Corners - Corner protectors are an essential component for frame shops.

	Scrapless Corrugated Corners 1 position, 2 position or 3 position varieties. Sold by the case (qty 100 or 200) or pallet (qty 12,000) Pallets are shrink wrapped during shipping.
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Canvas Offset Clips - Used to secure a stretched canvas or other objects into a frame with a shallow rabbet.

	Canvas Offset Clips - BULK & FRAMER’S PACK They come with zinc plated finish and offered in one or two hole variety. Available in multiple sizes.
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Frameware also sells a wide variety of screws. See our web site for more information.

Picture Frame Wire - Picture framing wire is an essential part of your frame, and Frameware offers all types of wire to meet your needs. Other wire sizes are available

PRODUCT	DESCRIPTION	WIRE SIZES		
	Braided Wire Braided wire is composed of strands of steel, making a very strong but flexible wire. The higher number wire, the more strands, increasing the wire diameter.	Wire sizes #2 through #8 available in a variety of lengths.		
Braided Wire on the FW1504 wire dispenser (sold separately).				
PRODUCT	DESCRIPTION	PART NUMBER	MAX PICTURE WEIGHT	SPOOL LENGTH
	Super Softstrand Super soft, flexible vinyl wrapped stainless steel wire. “Finger-friendly” - smooth on your fingers and easy to twist. Will retain its strength and not corrode.	FPC-2	15lbs.	1500ft
		FPC-3	20lbs.	1125ft
		FPC-6	60lbs.	275ft

Picture & Mirror Hangers - BULK Packaging - Picture and mirror hangers, also known as strap hangers, are a popular way to complete your frame. Once on the frame, use either braided wire or coated wire to hang on either a brass or standard courtesy hanger. Other sizes available

PRODUCT	DESCRIPTION	PART NUMBER	PART DESCRIPTION
	Wide Strap Hangers Wide 1" strap hangers available with one, two, or three holes. #8 x 1/2" screw recommended. Available in silver or black finish.	1707	1 Hole Wide Strap Hanger w/ Silver Finish
		1709	2 Hole Wide Strap Hanger w/ Silver Finish
		1707B	1 Hole Wide Strap Hanger w/ Black Finish
		1709B	2 Hole Wide Strap Hanger w/ Black Finish
	Narrow Strap Hangers Narrow .600" strap hangers available with one, two or four holes. #8 x 1/2" screw recommended. #6 screw recommended for the HDR, #4 screw for the HDR-Mini. Available in silver or black.	1716	1 Hole Narrow Strap Hanger w/ Silver Finish
		1715	2 Hole Narrow Strap Hanger w/ Silver Finish
		HDR	“D” Ring w/ Silver Finish
		1716B	1 Hole Narrow Strap Hanger w/ Black Finish
		1715B	2 Hole Narrow Strap Hanger w/ Black Finish

Tape - Tape is priced by the roll and can be purchased by the box quantity of 12. Other tapes available

PRODUCT	DESCRIPTION	PART NUMBER	PART DESCRIPTION
 250 ATG Tape	• Acrylic Adhesive • 2.0 mils thick with no liner • Clear color • Reverse wound on 1" plastic core • Equivalent to 3M® No. 924	250712-36	1/2" x 36yds
		250734-36	3/4" x 36yds
 156 Super Sticky ATG Tape	• Acrylic Adhesive • 5.0 mils thick with no liner • Clear color • 1" plastic core • Extremely high adhesion • Equivalent to 3M® No. 969	1561218	1/2" x 18yds
		1561260	1/2" x 60yds, handheld (3" core)
		1561418	1/4" x 18yds
		1563436	3/4" x 36yds
 410 Archival ATG Tape	• Solvent based Acrylic • 4.33 mils thick with no liner • Clear color • pH Level: 7 (pH Neutral) • Reverse wound on 1" plastic core • Also available on 3" core for handheld applications	FW41012D	1/2" 36yds Archival ATG Tape, (1" core)
		FW41012H	1/2" 36yds Archival ATG Tape, (3" core)
 ATG-2 Hand Held Tape Dispenser	This hand held tape dispenser removes tape liner as it dispenses the tape. Works with 36 and 60 yard rolls. Holds all 36 and 60 yard ATG tapes. Collects the tape liner as it dispenses tape.	ATG-2B	Handheld Tape Dispenser for 36 or 60 Yard Rolls
 No. 700 Adhesive Transfer Gun	Holds all 36 and 60 yard ATG tapes. Collects the tape liner as it dispenses tape.	3M-700	3M Handheld Tape Dispenser for 36 or 60 Yard Rolls

The Original Plastibond - The strongest bonding adhesive in the industry! A low odor adhesive specially formulated for the NEW plastic mouldings. This environmentally safe glue is solvent free - sets up in 45 seconds and dries clear. Other adhesives available

DESCRIPTION	PART NUMBER	PART DESCRIPTION
	Plastibond for Asian/Imported (Blue Label) For mouldings with low moisture content.	Plastibond 15-1 1 oz. Bottle
		Plastibond 15-8 8 oz. Bottle
		Plastibond 15-16 16 oz. Bottle
	Plastibond for English/Domestic (Green Label) Specially formulated for English Plastic Mouldings.	Plastibond 1 1 oz. Bottle
		Plastibond 8 8 oz. Bottle
		Plastibond 16 16 oz. Bottle

PERMANENT POINTS | FLEXIBLE TABS & POINTS | MANUAL & PNEUMATIC POINT DRIVERS | MULTI-POINTS



Manual and pneumatic
finishing solutions including point drivers,
hand tools and decorative fillets

Fletcher-Terry provides several product options for frame assembly and finishing. Whether the need calls for the flexibility of changeable art or permanent art, we have the solutions. For higher volume requirements, we have our pneumatic tools. Points are available in several different packaging configurations from two thousand to several thousand per box. Fletcher's Points and Drivers are well regarded for their reliability, longevity and getting the job done.



Points and Drivers

Our fastener point technology provides finishing solutions with Flexible Tab Points (changeable artwork)
Permanent Points, Multi-Point for layered and liner moulding and glazier points for window frame applications.

FrameMaster® (Permanent Artwork Assembly)

PERMANENTLY HOLDS IN PLACE : GLASS | ARTWORK | PHOTOGRAPHY | BACKING MATERIALS

PRODUCT	PART NUMBER	PART DESCRIPTION	PERFORMANCE FEATURES
	07-500	FrameMaster Point Driver (plain box)	- Fires perfectly flat into frame - Precision firing, no jamming or double feeding - Spring-adjusted firing power to match wood density - Easy-to-load magazine holds 100 points for reduced down time - Used with Fletcher's Framers Points 
	07-555	FrameMaster Point Driver (with P.O.S. sleeve)	
	08-950C	Stacked Framers Points 5/8" (3000 points/box)	
	08-915	Framers Points Bulk Pack 5/8" (2000/box)	
	08-911	Framers Points Blister Pack (200 points/card; 10 cards/case)	

FlexiMaster® (Changeable Artwork Assembly)

SECURELY HOLDS IN PLACE : GLASS | ARTWORK | PHOTOGRAPHY | BACKING MATERIALS

	07-700	FlexiMaster Point Driver	- Easy-to-load magazine accommodates 170 flexible points - Spring-adjusted firing power to match wood density - Lightweight and full-grip trigger provides comfortable firing of points - Used with Fletcher's flexible points that can be easily bent to change frame contents
	08-955C	Stacked Flexible Framers Points 5/8" (3700 points/box)	
	08-965C	Stacked Flexible Framers Points 5/8" (10,000 points/box)	

MultiMaster® (Changeable Artwork Assembly)

PERFECT FOR ATTACHING MULTIPLE MOULDINGS OR LINERS, STACKED IN THE SAME FRAME

	07-800	MultiMaster Point Driver	- Perfect for attaching multiple mouldings, stacked or liner, in the same frame - Easy-to-load magazine holds 167 MultiPoints per stack - Equipped with spring adjustment to adjust for wood density 
	08-975C	MultiPoints (3000 points/box)	
	08-976C	MultiPoints, Bulk Pack (25 lbs box)	

Pneumatic FrameMaster® & FlexiMaster® (Artwork Assembly)

BEST SUITED FOR PRODUCTION FRAMING ASSEMBLY

PRODUCT	PART NUMBER	PART DESCRIPTION	PERFORMANCE FEATURES
	07-300	Pneumatic FrameMaster	- Fires tight and flat to the surface providing superior holding power - Used with Framers' Points in stacks of 250 points and Flexible Framers points in stacks of 425 points - No "pull-back" required; slide point driver along moulding for continued firing - Ergonomically designed trigger eliminates hand fatigue
	07-400	Pneumatic FlexiMaster	
	08-985C	Pneumatic FrameMaster Points (12,000/box)	
	08-995	Pneumatic FlexiMaster Points (12,000/box)	

GlazierMaster® (Window Glazing)

FIRES PERFECTLY FLAT INTO WINDOW FRAME FOR HOLDING GLASS

	07-900	GlazierMaster	- Fires perfectly flat into window frame - Precision firing, fires one point at a time - Tension adjustment allows you to tweak firing power - Easy to load magazine holds 100 points for reduced down time 
	08-980C	Stacked Glazier Points 3/8" (5000 points/box)	
	08-990C	Stacked Glazier Points (1000 points/tube)	
	08-511C	#2 Triangle Pints (225/card)	
	08-611	#7 Push Points (100/box)	
	08-711	#7 Push Points (50/card)	
	08-712	#7 Push Points (Bulk)	

FrameMate® | PushMate | PullMate | SpringMate

HAND-TOOLS FOR POINT INSERTION AND REMOVAL

 FrameMate® 07-200 Use with points 08-911 08-915	 PushMate™ 09-515 Designed for inserting Fletcher push points, triangle and diamond points into wood and window sashes	 PullMate™ 09-517 Specifically designed to remove Fletcher Framers' Points from wood frames. The raised grip helps protect mats and other backing material.	 SpringMate™ 09-519 Inserts and removes spring clips from metal frames. The slotted tip prevents slipping and damage to the frame and backing materials.
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ARTS & GRAPHIC MATTING | HOBBYIST
DIGITAL PRINT & PHOTO LABS | PROFESSIONAL ARTIST
CUSTOM PICTURE FRAMER | SIGN FABRICATORS

Hand-Held Tools

Fletcher's branded hand-tool line consists of industrial hand-held glass cutters, Running and Nipping Pliers for glass applications, and HD Plastic & Tile Cutters.

Gold-Tip® Glass Cutters - Steel Wheel

FOR CUTTING ALL THICKNESS OF GLASS

PART NUMBER	PART DESCRIPTION
01-111	120° Die Cast, Straight End (box)
01-115	130° Die Cast, Straight End (carded)
01-118	120° Die Cast, Ball End (box)
01-119	120° Die Cast, Ball End (Spanish pkg)
01-122	130° Die Cast, Ball End (carded)
01-128	114° Die Cast, Ball End (carded)
01-131	122° Die Cast, Straight End (box)
01-826	130° Die Cast, Ball End (box)
01-827	130° Die Cast, Ball End (bulk)
01-833	130° Die Cast, Ball End (Spanish pkg)
01-835	130° Die Cast, Ball End (Spanish pkg, bulk)

- Cast from superior grade steel for durability and longevity
- Features "Classic" contoured comfort grip handle in straight or ball end styles
- Cutting wheel comes in a variety of angles for cutting all types and thickness of glass



Gold-Tip® Glass Cutters - Carbide Wheel

FOR CUTTING ALL THICKNESS OF GLASS

PART NUMBER	PART DESCRIPTION
01-213	124° Die Cast, Straight End (box)
01-219	124° Die Cast, Ball End (box)
01-220	134° Die Cast, Ball End (box)
01-228	114° Die Cast, Ball End (box)
01-229	124° Die Cast, Ball End (box)
01-266	148° Die Cast, Ball End (box)
01-216	114° Die Cast, Straight End (carded)
01-840	134° Die Cast, Ball End (carded)
01-841	134° Die Cast, Ball End (box)

ScoreMaster® Oil Cutter

PENCIL GRIP OIL CUTTER DESIGNED WITH CHANGEABLE WHEEL/AXLE HEAD

PART NUMBER	PART DESCRIPTION	PERFORMANCE FEATURES
01-702	ScoreMaster II Fluid Dispensing Cutter, 140°	 • The ScoreMaster® II features an oil dispensing system that produces a continuous, even flow of oil along the score line • Available in a blister-type package and shipped (10) pieces per case
03-701	Narrow Head, 140°, Box of 10 Carded	
03-703	Narrow Head, 114°, Box of 10 Carded	
03-706	Wide Head, 140°, Box of 10 Carded	
03-707	Wide Head, 154°, Box of 10 Carded	

Wheels sold separately, contact Fletcher's Customer Service at 800.843.3826 for availability and wheel options

Designer II Fluid Dispensing Glass Cutters

SOLID BRASS AND PLASTIC CONTOUR HANDLE CUTTERS INCLUDE A TAPPING BALL FOR EASY BREAK OUT OF GLASS

PART NUMBER	PART DESCRIPTION	PERFORMANCE FEATURES
01-711	Clear Plastic, Narrow Head, Pencil Grip, 140° Carded (1 per card; 10 cards per case)	
01-712	Solid Brass, Wide Head, Pencil Grip, 140° Carded (1 per card; 10 cards per case)	
01-714	Clear Plastic, Narrow Head, Pistol Grip, 140° Carded (1 per card; 5 cards per case)	
01-716	Clear Plastic, Wide Head, Pencil Grip, 140° Bulk Pack (10 packs/case)	

CircleMate II* - 3-Wheel Replacement Turret

CIRCLES AND STRAIGHT LINE GLASS CUTTING

	02-613	3-wheel Replacement Turret	• Max glass thickness of 1/4" (6.35 mm) • Scores perfect circles from 3" to 28" • Diameter scale markings in English and metric
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*CircleMate II is discontinued

ScoreMate - Heavy Duty Plastic & Tile Cutters

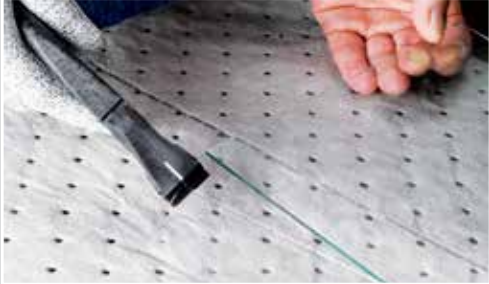
DESIGNED FOR SCORING ACRYLICS AND TILE

	05-120	Heavy Duty Plastic Cutter	• Designed for scoring acrylics and tile up to 1/4" (6.35 mm) thick • Ergonomically designed comfort grip handle • Replaceable scoring blades available • Each cutter is available in a blister-type package and shipped (10) pieces per case
	05-613	Replacement blades for plastic cutter, (5/card)	
	05-713	Replacement blades for plastic cutter, (10/tube)	
	05-320	Heavy Duty Tile Cutter	
	03-125	Carbide Wheel Unit	

Running and Nipping Pliers

DESIGNED FOR BREAK-OUT OR NIPPING GLASS UP TO ¼" (6.35 MM) THICK

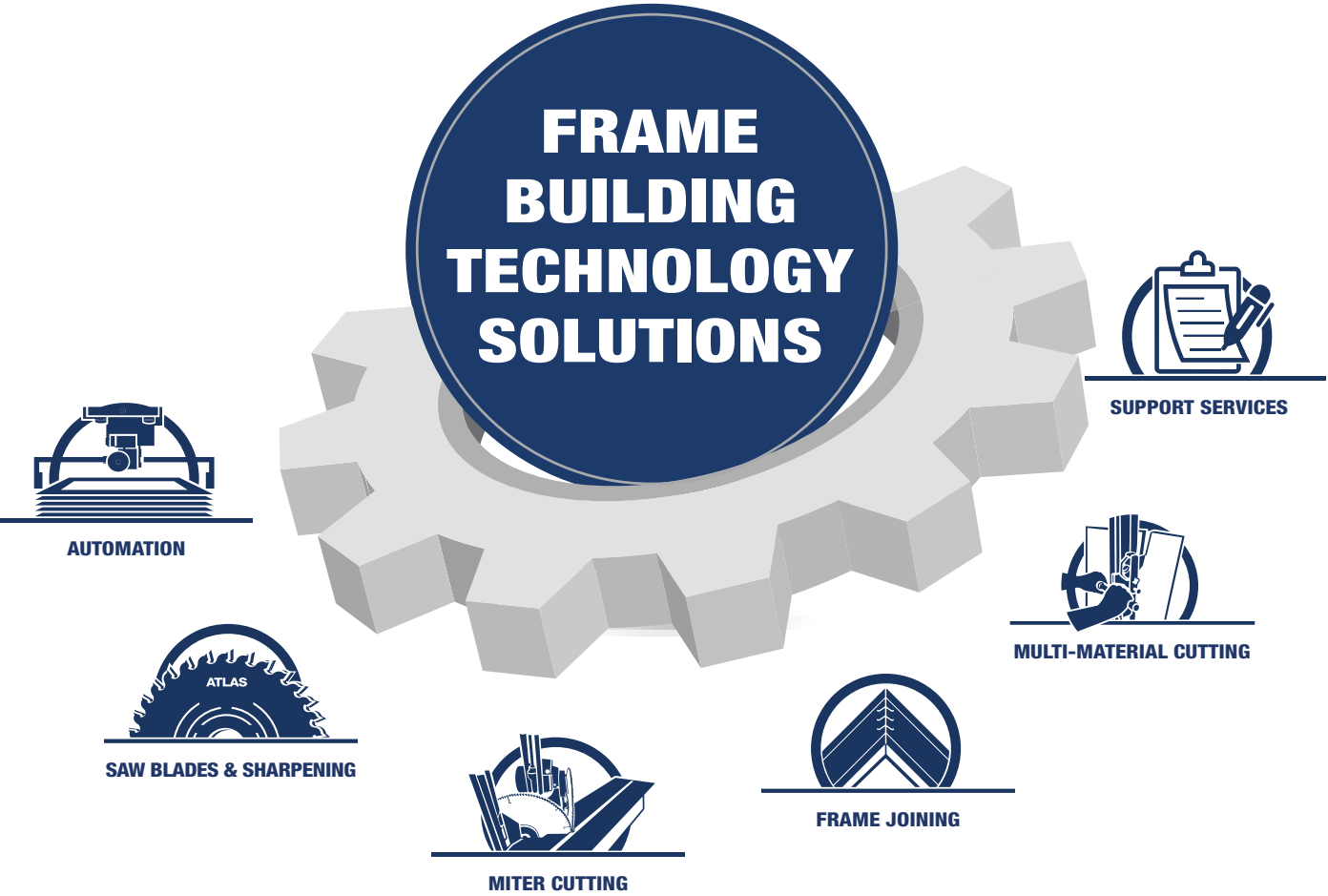
	06-111	Running & Nipping Pliers 6" (15.2 cm)	 • Made from lightweight plastic • Pliers easily convert from a nipping tool to a running (break-out) tool using interchangeable jaws • Each size is available in a blister-type package and shipped (10) pieces per case • See website for jaw insert part numbers
	06-112	Running & Nipping Pliers 8" (20.4 cm)	



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AMP

Frame Joining Technology

Since 1868

FLETCHER

Material Cutting & Finishing



Alfamacchine

Innovation for Framing



Saw Blade Technology

FRAMEWARE^{LLC}

Hanging Hardware Systems

SIMMS
machinery, inc.

Door Casing Assembly

FBG PRODUCT BRANDS & SOLUTIONS

Fletcher Business Group (FBG) is comprised of major globally recognized brands providing quality products, equipment and consumables to the market segments of Custom and OEM Picture Framing, Sign & Digital Graphics, Hardware, Woodworking and Glass Float & Fabrication Industries.

www.fletcher-terry.com

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