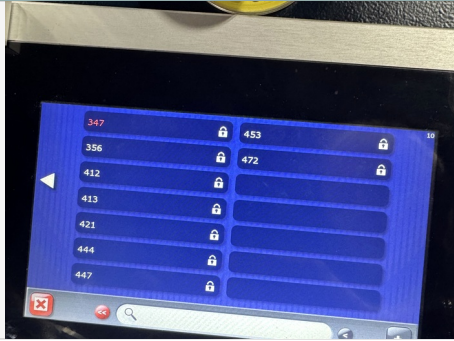


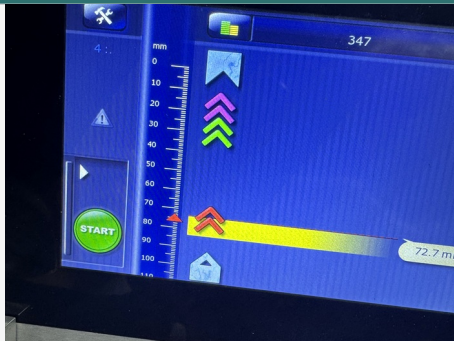
1 Tap on program and select new program from list



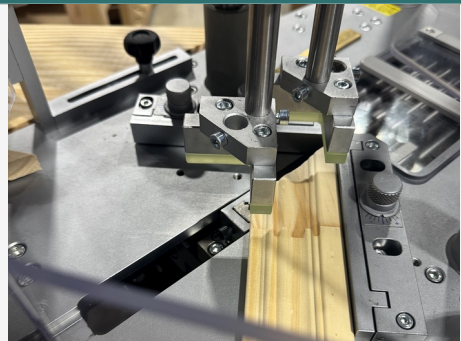
2 Tap white arrow to place machine in manual mode



3 Tap on bottom V-nail for hold down location



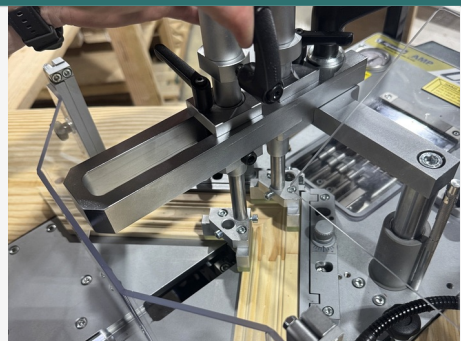
4 Move front clamp directly over front V-nail location



5 Loosen handles left and right on hold down



6 Hold down foot pedal, tighten clamp handles, then release foot pedal



7 Tap white arrow to select FULL AUTO mode



8 Actuate foot pedal to assemble casing

